



ENSOFIT SD-641-85A

Ravago Manufacturing Turkey - Thermoplastic Elastomer

General Information

Product Description

This polyolefin based thermoplastic elastomer (SEBS) compound is medium mineral filled, completely recyclable and specifically designed for extrudability at low temperatures. ENSOFIT® series can be processed with conventional thermoplastics machinery

Additive Packages :

D / Heat and UV stabilizer and lubricant

Key Features :

Excellent ozone, UV and weathering resistance

Extra smooth, silky surface appearance

Rubberlike elasticity in a wide temperature range

Ease of processing at lower temperatures

Easy colorability with proper MB (PE, PP, etc. based)

Process Method :

Extrusion, coextrusion, sheet extrusion

Uses :

Extruded parts (seals, tubes, profiles, hoses, etc.) for automotive, construction, home appliances, furniture

General

Material Status	• Commercial: Active		
Availability	• Europe	• North America	
Filler / Reinforcement	• Mineral		
Additive	• Heat Stabilizer	• Lubricant	• UV Stabilizer
Features	• Chemical Resistant	• Good Weather Resistance	• Ozone Resistant
	• Good Colorability	• Heat Stabilized	• Recyclable Material
	• Good Processability	• High Elasticity	• UV Resistant
	• Good Surface Finish	• Lubricated	• UV Stabilized
Uses	• Appliances	• Furniture	• Seals
	• Automotive Applications	• Hose	• Tubing
	• Construction Applications	• Profiles	
Processing Method	• Coextrusion	• Extrusion	• Sheet Extrusion

Properties ¹

Physical	Nominal Value	Unit	Test Method
Density	1.09	g/cm ³	ISO 1183/A

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Elastomers	Nominal Value	Unit	Test Method
Tensile Stress (100% Strain)	2.40	MPa	ISO 37
Tensile Stress (300% Strain)	6.00	MPa	ISO 37
Tensile Stress (Break)	10.8	MPa	ISO 37
Tensile Elongation (Break)	700	%	ISO 37
Tear Strength - Across Flow	56.0	kN/m	ISO 34-1
Compression Set			ASTM D395B
23°C, 72 hr	28	%	
70°C, 22 hr	63	%	
Hardness	Nominal Value	Unit	Test Method
Shore Hardness (Shore A, 3 sec)	85		ISO 868
Thermal	Nominal Value	Unit	
Brittleness Temperature	-55.0	°C	
Service Temperature			
Dynamic	90	°C	
Static	110	°C	

Processing Information			
Extrusion	Nominal Value	Unit	
Cylinder Zone 1 Temp.	150 to 170	°C	
Cylinder Zone 3 Temp.	160 to 175	°C	
Cylinder Zone 5 Temp.	170 to 180	°C	
Adapter Temperature	180 to 190	°C	
Die Temperature	180 to 200	°C	

Notes

¹ Typical properties: these are not to be construed as specifications.