



ENSOFTE SL-154-70A

Ravago Manufacturing Turkey - Thermoplastic Elastomer

General Information

Product Description

This polyolefin based thermoplastic elastomer (SEBS) compound is high mineral filled, completely recyclable and possible alternative to replace PVC in various applications. ENSOFTE® series can be processed with conventional thermoplastics machinery

Additive Packages :

T / Heat and UV stabilizer

Key Features :

Good ozone and UV resistance

Easy processing

Rubberlike elasticity

Easy colorability with proper MB (PE, PP, etc. based)

Process Method :

Extrusion, coextrusion, sheet extrusion

Uses :

Extruded parts (seals, tubes, profiles, hoses, etc.) for construction and furniture

General

Material Status	• Commercial: Active		
Availability	• Europe	• North America	
Filler / Reinforcement	• Mineral		
Additive	• Heat Stabilizer	• UV Stabilizer	
Features	• Chemical Resistant • Good Colorability • Good Processability	• Heat Stabilized • High Elasticity • Ozone Resistant	• Recyclable Material • UV Resistant • UV Stabilized
Uses	• Construction Applications • Furniture	• Hose • Profiles	• Seals • Tubing
Processing Method	• Coextrusion	• Extrusion	• Sheet Extrusion

Properties¹

Physical	Nominal Value	Unit	Test Method
Density	1.18	g/cm ³	ISO 1183/A
Elastomers	Nominal Value	Unit	Test Method
Tensile Stress (100% Strain)	2.40	MPa	ISO 37
Tensile Stress (300% Strain)	3.20	MPa	ISO 37
Tensile Stress (Break)	6.00	MPa	ISO 37
Tensile Elongation (Break)	620	%	ISO 37
Tear Strength - Across Flow	28.0	kN/m	ISO 34-1
Compression Set			ASTM D395B
23°C, 72 hr	30	%	
70°C, 22 hr	74	%	
Hardness	Nominal Value	Unit	Test Method
Shore Hardness (Shore A, 3 sec)	70		ISO 868

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Thermal	Nominal Value	Unit
Brittleness Temperature	-55.0	°C
Service Temperature		
Dynamic	90	°C
Static	110	°C

Processing Information		
Extrusion	Nominal Value	Unit
Cylinder Zone 1 Temp.	170 to 190	°C
Cylinder Zone 3 Temp.	180 to 195	°C
Cylinder Zone 5 Temp.	195 to 205	°C
Adapter Temperature	200 to 210	°C
Die Temperature	200 to 220	°C

Notes

¹ Typical properties: these are not to be construed as specifications.