



ENSOFT SL-674-35D

ENSOFT-S

Product Description :	This polyolefin based thermoplastic elastomer (SEBS) compound is high mineral filled, completely recyclable and suitable for general purpose applications. ENSOFT® series can be processed with conventional thermoplastics machinery
Additive Packages :	T / Heat and UV stabilizer /
Key Features :	Excellent ozone, UV and weathering resistance Rubberlike elasticity in a wide temperature range Easy colorability with proper MB (PE, PP, etc. based)
Process Method :	Extrusion, coextrusion, sheet extrusion
Uses :	Extruded parts (seals, tubes, profiles, hoses, etc.) for automotive, construction, home appliances, furniture

	Value	Unit	Standard
Physical			
Hardness	35	SHORE D	ISO 868 (3 second)
Density	1,21	gr / cm3	ISO 1183 1-A
Brittleness Point	-55	°C	*
Mechanical			
100% Modulus	4,5	Mpa	ISO 37, DIN 53504
300% Modulus	5,6	Mpa	ISO 37, DIN 53504
Tensile Strength At Break	8,9	Mpa	ISO 37, DIN 53504
Elongation at Break	>450	%	ISO 37, DIN 53504
Thermal			
Max. Dynamic Service Temperature	90	°C	*
Max. Static Service Temperature	135	°C	*

Environmental Resistance

Ozone	Excellent
Water	Excellent
Alcohol	Excellent
Olive Oil	Fair





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Sulphuric Acid	Good
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Detergent	Good
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Drying Condition

Drying Time(hr)	Not required
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Drying Temperature(°C)	Not required
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Extrusion Condition (°C)

Feed Zone Temperature (°C)	170 - 190
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Compression Zone Temperature (°C)	180 - 195
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Melting Zone Temperature (°C)	195 - 205
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Extruder Head Temperature (°C)	200 - 210
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Die Temperature (°C)	200 - 220
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