



ENSOFT SO-300-55A

ENSOFT-S

Product Description :	This polyolefin based thermoplastic elastomer (SEBS) compound is unfilled, high performance and completely recyclable. ENSOFT® series can be processed with conventional thermoplastics machinery
Additive Packages :	T / Heat and UV stabilizer /
Key Features :	Translucent Excellent ozone, UV and weathering resistance Rubberlike elasticity in a wide temperature range Low compression set Easy colorability with proper MB (PE, PP, etc. based)
Process Method :	Injection/multi injection molding
Uses :	Industrial applications, personal care, toys, consumer goods, home&kitchen appliances

	Value	Unit	Standard
Physical			
Hardness	55	SHORE A	ISO 868 (3 second)
Density	0,89	gr / cm3	ISO 1183 1-A
Mechanical			
100% Modulus	1,3	Mpa	ISO 37(S1,500 mm/min)
300% Modulus	1,9	Mpa	ISO 37(S1,500 mm/min)
Tensile Strength At Break	10,7	Mpa	ISO 37(S1,500 mm/min)
Elongation at Break	810	%	ISO 37(S1,500 mm/min)
Tear Strength (Perpendicular to flow)	22	N/mm	ISO 34-1 Method B
Aging			
Compression Set (72h/23°C)	23	%	ISO 815
Compression Set (22h/70°C)	39	%	ISO 815
Environmental Resistance			
Ozone	Excellent		
Water	Excellent		
Alcohol	Excellent		



Ravago Petrokimya Uretim A.S.

ENSOFT SO-300-55A

ENSOFT-S



Olive Oil	Fair
Sulphuric Acid	Good
Detergent	Good

Drying Condition

Drying Time(hr)	Not required
Drying Temperature(C)	Not required

Molding Condition (°C)

1st Zone (hopper)(°C)	170-180
2nd Zone(°C)	180-190
3rd Zone(°C)	190-200
Nozzle(°C)	200-210
Melt Temperature(°C)	210-220
Mold Temperature(°C)	10-50
Max Allowable Melt Temperature(°C)	250 C

