



ENSOFT SO-564-60A

ENSOFT-S

Product Description :	This polyolefin based flame retardant thermoplastic elastomer (SEBS) compound is dioxine free and completely recyclable. ENSOFT® series can be processed with conventional thermoplastics machinery.
Additive Packages :	V / Heat stabilizer and Flame retardant /
Key Features :	V0 at 1,6 mm according to UL94 (internally tested) Excellent ozone, UV and weathering resistance Rubberlike elasticity in a wide temperature range Easy colorability with proper MB (PE, PP, etc. based)
Process Method :	Injection/multi injection molding
Uses :	Electric&electronics, home appliances, automotive, industrial applications

	Value	Unit	Standard
Physical			
Hardness	60	SHORE A	ISO 868 (3 second)
Density	1,18	gr / cm3	ISO 1183 1-A
Brittleness Temperature	-55	°C	ASTM D746
Mechanical			
100% Modulus	1,5	Mpa	ISO 37, DIN 53504
300% Modulus	2,2	Mpa	ISO 37, DIN 53504
Tensile Strength At Break	6,9	Mpa	ISO 37, DIN 53504
Elongation at Break	700	%	ISO 37, DIN 53504
Tear Strength (Perpendicular to flow)	26	N/mm	ISO 34-1
Aging			
Compression Set (72h/23°C)	20	%	ISO 815
Compression Set (22h/70°C)	35	%	ISO 815
Flammability			
Flammability (1,6 mm)	V0	*	UL 94





ENSOFT SO-564-60A

ENSOFT-S

Thermal

Max. Dynamic Service Temperature	90	°C	*
Max. Static Service Temperature	135	°C	*

Environmental Resistance

Ozone	Excellent
Water	Excellent
Alcohol	Excellent
Olive Oil	Fair
Sulphuric Acid	Good
Detergent	Good

Drying Condition

Drying Time(hr)	Not required
Drying Temperature(°C)	Not required

Molding Condition (°C)

1st Zone (hopper)(°C)	150-160
2nd Zone(°C)	160-170
3rd Zone(°C)	170-180
Nozzle(°C)	185-190
Melt Temperature(°C)	190-200
Mold Temperature(°C)	10-50
Max Allowable Melt Temperature(°C)	250 C

