



ENSOFIT SO-320-80A

Ravago Manufacturing Turkey - Thermoplastic Elastomer

General Information

Product Description

This polyolefin based thermoplastic elastomer (SEBS) compound is produced with food contact compliant raw materials, low mineral filled, high performance and completely recyclable. ENSOFIT® series can be processed with conventional thermoplastics machinery

Additive Packages :

T / Heat and UV stabilizer

Key Features :

Excellent ozone, UV and weathering resistance

Rubberlike elasticity in a wide temperature range

Low compression set

Easy colorability with proper MB (PE, PP, etc. based)

Process Method :

Injection/multi injection molding

Uses :

Industrial applications, automotive, consumer goods, home&kitchen appliances

General

Material Status	• Commercial: Active		
Availability	• Europe	• North America	
Filler / Reinforcement	• Mineral		
Additive	• Heat Stabilizer	• UV Stabilizer	
Features	• Chemical Resistant • Food Contact Acceptable • Good Colorability • Good Weather Resistance	• Heat Stabilized • High Elasticity • Low Compression Set • Ozone Resistant	• Recyclable Material • UV Resistant • UV Stabilized
Uses	• Appliances • Automotive Applications	• Consumer Applications • Industrial Applications	
Processing Method	• Injection Molding	• Multi Injection Molding	

Properties ¹

Physical	Nominal Value	Unit	Test Method
Density	0.980	g/cm ³	ISO 1183/A
Elastomers	Nominal Value	Unit	Test Method
Tensile Stress (100% Strain)	4.00	MPa	ISO 37
Tensile Stress (300% Strain)	5.50	MPa	ISO 37
Tensile Stress (Break)	12.0	MPa	ISO 37
Tensile Elongation (Break)	680	%	ISO 37
Tear Strength - Across Flow	58.0	kN/m	ISO 34-1
Compression Set			ASTM D395B
23°C, 72 hr	22	%	
70°C, 22 hr	55	%	

ENSOFTE SO-320-80A

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Hardness	Nominal Value	Unit	Test Method
Shore Hardness (Shore A, 3 sec)	80		ISO 868
Thermal	Nominal Value	Unit	
Brittleness Temperature	-55.0	°C	
Service Temperature			
Dynamic	90	°C	
Static	135	°C	

Processing Information			
Injection	Nominal Value	Unit	
Hopper Temperature	150 to 160	°C	
Middle Temperature	160 to 170	°C	
Front Temperature	170 to 180	°C	
Nozzle Temperature	185 to 190	°C	
Processing (Melt) Temp	190 to 200	°C	
Mold Temperature	10 to 50	°C	
Injection Notes			
Max Allowable Melt Temperature: 250°C			

Notes

¹ Typical properties: these are not to be construed as specifications.