





## ENSOFT SX-300-30A

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Water	Excellent
Alcohol	Excellent
Olive Oil	Fair
Sulphuric Acid	Good
Detergent	Good

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#### **Drying Condition**

Drying Time(hr)	Not required
Drying Temperature(C)	Not required

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#### **Molding Condition (°C)**

1st Zone (hopper)(°C)	170-180
2nd Zone(°C)	180-190
3rd Zone(°C)	190-200
Nozzle(°C)	200-210
Melt Temperature(°C)	210-220
Mold Temperature(°C)	10-50
Max Allowable Melt Temperature(°C)	250 C

