

Grilon BG-30 HM

PA6-GF30

EMS-GRIVORY | a unit of EMS-CHEMIE AG

Product Texts

Product designation according to ISO 1874:

PA 6-HI, MH, 18-090, GF30

| Mechanical properties | dry / cond | Unit | Test Standard |
|--|--------------------|-------------------|---------------|
| Tensile Modulus | 8700 / 6500 | MPa | ISO 527-1/-2 |
| Stress at break | 140 / 95 | MPa | ISO 527-1/-2 |
| Strain at break | 3 / 5 | % | ISO 527-1/-2 |
| Charpy impact strength (+23°C) | 60 / 60 | kJ/m ² | ISO 179/1eU |
| Charpy impact strength (-30°C) | 50 / 45 | kJ/m ² | ISO 179/1eU |
| Charpy notched impact strength (+23°C) | 12 / 14 | kJ/m ² | ISO 179/1eA |
| Charpy notched impact strength (-30°C) | 9 / 9 | kJ/m ² | ISO 179/1eA |

| Mechanical properties (TPE) | dry / cond | Unit | Test Standard |
|-----------------------------|------------------|------|---------------|
| Ball indentation hardness | 180 / 120 | MPa | ISO 2039-1 |

| Thermal properties | dry / cond | Unit | Test Standard |
|--|-----------------|-------|-----------------|
| Melting temperature (10°C/min) | 222 / - | °C | ISO 11357-1/-3 |
| Temp. of deflection under load (1.80 MPa) | 170 / - | °C | ISO 75-1/-2 |
| Temp. of deflection under load (8.00 MPa) | 95 / - | °C | ISO 75-1/-2 |
| Coeff. of linear therm. expansion (parallel) | 30 / - | E-6/K | ISO 11359-1/-2 |
| Coeff. of linear therm. expansion (normal) | 110 / - | E-6/K | ISO 11359-1/-2 |
| Burning Behav. at thickness h | HB / - | class | IEC 60695-11-10 |
| Thickness tested | 0.8 / - | mm | IEC 60695-11-10 |
| Max. usage temperature (long term) | 80 - 110 | °C | ISO 2578 |
| Max. usage temperature (short term) | 160 | °C | EMS |

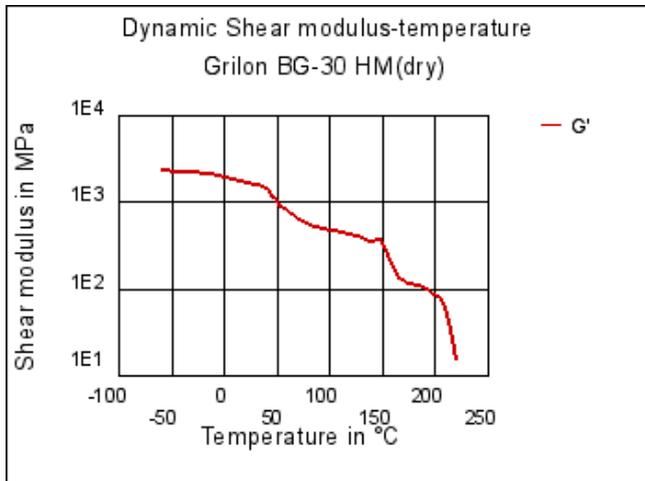
| Electrical properties | dry / cond | Unit | Test Standard |
|----------------------------|--------------------|-------|---------------|
| Volume resistivity | 1E12 / 1E11 | Ohm*m | IEC 60093 |
| Surface resistivity | - / 1E12 | Ohm | IEC 60093 |
| Electric strength | 40 / 38 | kV/mm | IEC 60243-1 |
| Comparative tracking index | - / 600 | - | IEC 60112 |

| Other properties | dry / cond | Unit | Test Standard |
|---------------------|-----------------|-------------------|----------------|
| Water absorption | 5 / - | % | Sim. to ISO 62 |
| Humidity absorption | 1 / - | % | Sim. to ISO 62 |
| Density | 1260 / - | kg/m ³ | ISO 1183 |

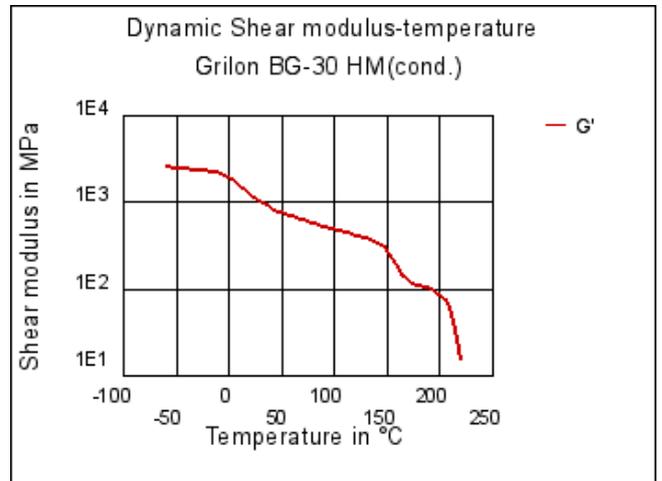
| Rheo/Phys properties | dry / cond | Unit | Test Standard |
|------------------------------|----------------|------|-----------------|
| Molding shrinkage (parallel) | 0.1 / - | % | ISO 294-4, 2577 |
| Molding shrinkage (normal) | 0.3 / - | % | ISO 294-4, 2577 |

Diagrams

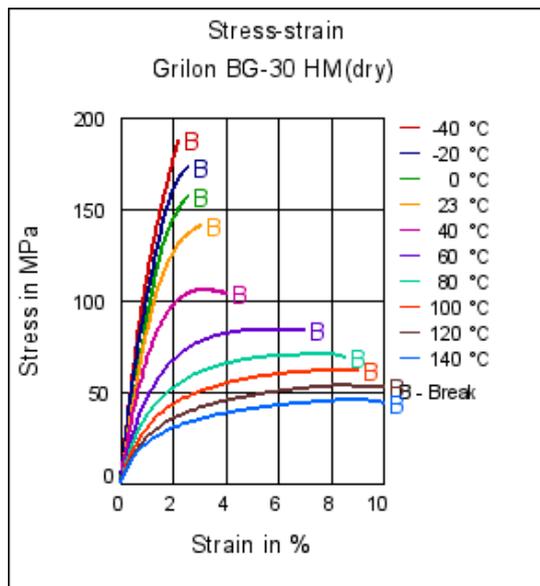

Dynamic Shear modulus-temperature



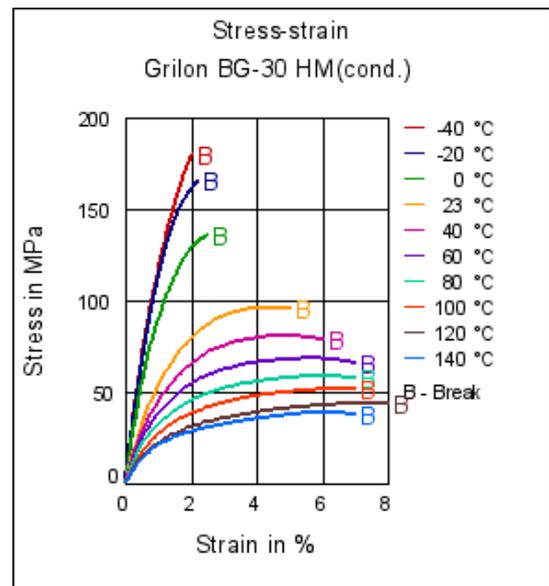
Dynamic Shear modulus-temperature



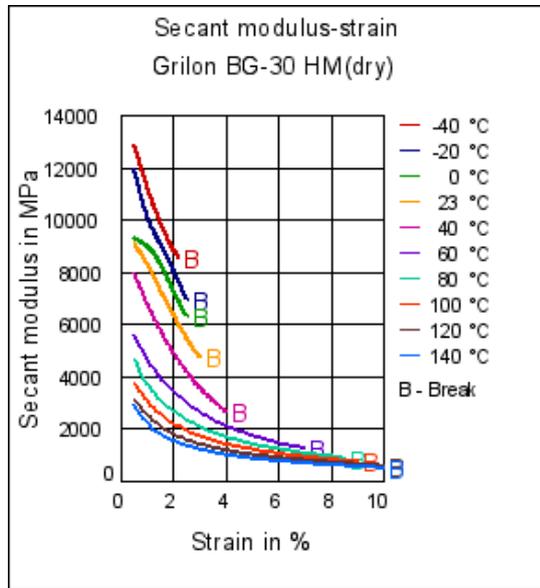
Stress-strain



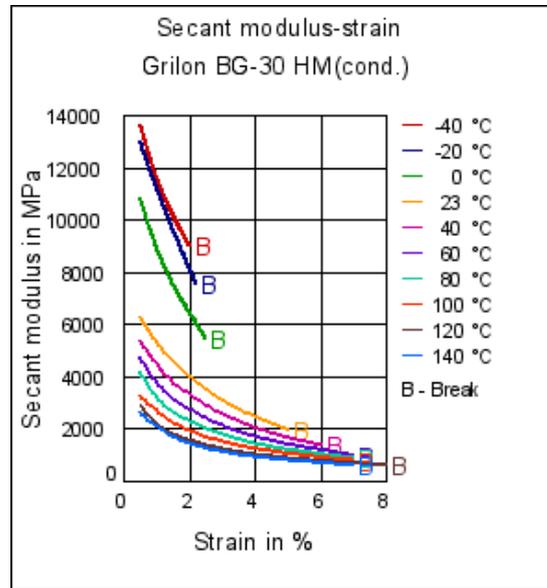
Stress-strain



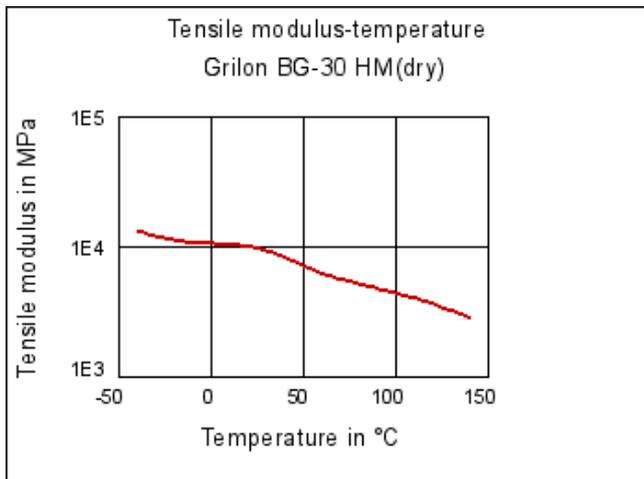
Secant modulus-strain



Secant modulus-strain



Tensile modulus-temperature



Characteristics

Processing

Injection Molding

Delivery form

Granules

Special Characteristics

High impact or impact modified

Chemical Media Resistance

Regional Availability

North America, Europe, Asia Pacific, South and Central America, Near East/Africa

Automotive

Air intake systems, Interior

Electricals & Electronics

Electrical appliances, Electrical equipment



Acids

- ☺ Acetic Acid (5% by mass) (23°C)
- ☺ Citric Acid solution (10% by mass) (23°C)
- ☺ Lactic Acid (10% by mass) (23°C)
- ☹ Hydrochloric Acid (36% by mass) (23°C)
- ☹ Nitric Acid (40% by mass) (23°C)
- ☹ Sulfuric Acid (38% by mass) (23°C)
- ☹ Sulfuric Acid (5% by mass) (23°C)
- ☹ Chromic Acid solution (40% by mass) (23°C)

Bases

- ☺ Sodium Hydroxide solution (35% by mass) (23°C)
- ☺ Sodium Hydroxide solution (1% by mass) (23°C)
- ☺ Ammonium Hydroxide solution (10% by mass) (23°C)

Alcohols

- ☺ Isopropyl alcohol (23°C)
- ☺ Methanol (23°C)
- ☺ Ethanol (23°C)

Hydrocarbons

- ☺ n-Hexane (23°C)
- ☺ Toluene (23°C)
- ☺ iso-Octane (23°C)

Ketones

- ☺ Acetone (23°C)

Ethers

- ☺ Diethyl ether (23°C)

Mineral oils

- ☺ SAE 10W40 multigrade motor oil (23°C)
- ☺ SAE 10W40 multigrade motor oil (130°C)
- ☺ SAE 80/90 hypoid-gear oil (130°C)
- ☺ Insulating Oil (23°C)

Standard Fuels

- ☺ ISO 1817 Liquid 1 (60°C)
- ☺ ISO 1817 Liquid 2 (60°C)
- ☺ ISO 1817 Liquid 3 (60°C)
- ☺ ISO 1817 Liquid 4 (60°C)
- ☺ Standard fuel without alcohol (pref. ISO 1817 Liquid C) (23°C)
- ☺ Standard fuel with alcohol (pref. ISO 1817 Liquid 4) (23°C)
- ☺ Diesel fuel (pref. ISO 1817 Liquid F) (23°C)
- ☺ Diesel fuel (pref. ISO 1817 Liquid F) (90°C)
- ☺ Diesel fuel (pref. ISO 1817 Liquid F) (>90°C)

Salt solutions



- ☺ Sodium Chloride solution (10% by mass) (23°C)
- 🚫 Sodium Hypochlorite solution (10% by mass) (23°C)
- ☺ Sodium Carbonate solution (20% by mass) (23°C)
- ☺ Sodium Carbonate solution (2% by mass) (23°C)
- ☺ Zinc Chloride solution (50% by mass) (23°C)

Other

- ☺ Ethyl Acetate (23°C)
- 🚫 Hydrogen peroxide (23°C)
- ☺ DOT No. 4 Brake fluid (130°C)
- ☺ Ethylene Glycol (50% by mass) in water (108°C)
- ☺ 1% nonylphenoxy-polyethyleneoxy ethanol in water (23°C)
- ☺ 50% Oleic acid + 50% Olive Oil (23°C)
- ☺ Water (23°C)
- ☺ Deionized water (90°C)
- 🚫 Phenol solution (5% by mass) (23°C)

