

Grilon BG-25 S

PA6-GF25

EMS-GRIVORY | a unit of EMS-CHEMIE AG

Product Texts

Product designation according to ISO 1874:

PA 6, MHR, 14-090, GF25

| Mechanical properties | dry / cond | Unit | Test Standard |
|--|--------------------|-------------------|---------------|
| Tensile Modulus | 8500 / 4800 | MPa | ISO 527-1/-2 |
| Stress at break | 165 / 90 | MPa | ISO 527-1/-2 |
| Strain at break | 3 / 8 | % | ISO 527-1/-2 |
| Charpy impact strength (+23°C) | 85 / 85 | kJ/m ² | ISO 179/1eU |
| Charpy impact strength (-30°C) | 70 / 70 | kJ/m ² | ISO 179/1eU |
| Charpy notched impact strength (+23°C) | 10 / 20 | kJ/m ² | ISO 179/1eA |
| Charpy notched impact strength (-30°C) | 9 / 9 | kJ/m ² | ISO 179/1eA |

| Mechanical properties (TPE) | dry / cond | Unit | Test Standard |
|-----------------------------|-----------------|------|---------------|
| Ball indentation hardness | 185 / 90 | MPa | ISO 2039-1 |

| Thermal properties | dry / cond | Unit | Test Standard |
|--|-----------------|-------|-----------------|
| Melting temperature (10°C/min) | 222 / - | °C | ISO 11357-1/-3 |
| Temp. of deflection under load (1.80 MPa) | 205 / - | °C | ISO 75-1/-2 |
| Temp. of deflection under load (8.00 MPa) | 125 / - | °C | ISO 75-1/-2 |
| Coeff. of linear therm. expansion (parallel) | 25 / - | E-6/K | ISO 11359-1/-2 |
| Coeff. of linear therm. expansion (normal) | 80 / - | E-6/K | ISO 11359-1/-2 |
| Burning Behav. at thickness h | HB / - | class | IEC 60695-11-10 |
| Thickness tested | 0.8 / - | mm | IEC 60695-11-10 |
| Max. usage temperature (long term) | 90 - 110 | °C | ISO 2578 |
| Max. usage temperature (short term) | 160 | °C | EMS |

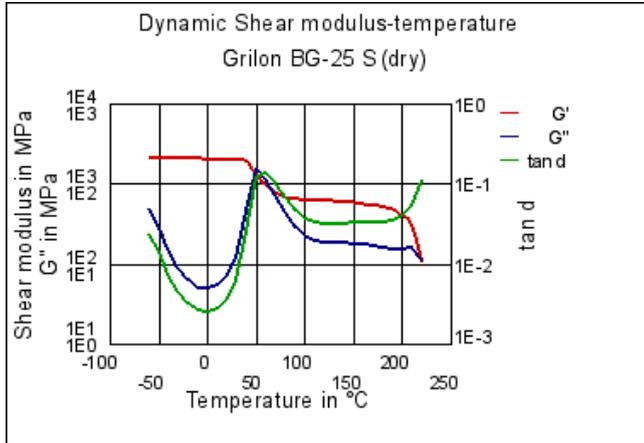
| Electrical properties | dry / cond | Unit | Test Standard |
|----------------------------|--------------------|-------|---------------|
| Volume resistivity | 1E12 / 1E11 | Ohm*m | IEC 60093 |
| Surface resistivity | - / 1E12 | Ohm | IEC 60093 |
| Electric strength | 30 / 29 | kV/mm | IEC 60243-1 |
| Comparative tracking index | - / 575 | - | IEC 60112 |

| Other properties | dry / cond | Unit | Test Standard |
|---------------------|-----------------|-------------------|----------------|
| Water absorption | 7 / - | % | Sim. to ISO 62 |
| Humidity absorption | 2 / - | % | Sim. to ISO 62 |
| Density | 1310 / - | kg/m ³ | ISO 1183 |

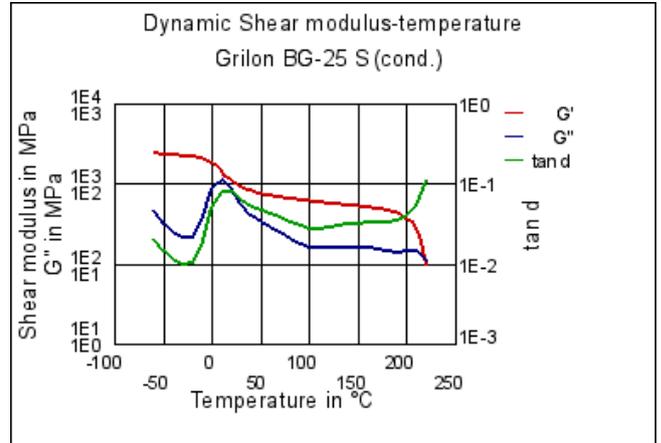
| Rheo/Phys properties | dry / cond | Unit | Test Standard |
|------------------------------|----------------|------|-----------------|
| Molding shrinkage (parallel) | 0.1 / - | % | ISO 294-4, 2577 |
| Molding shrinkage (normal) | 0.5 / - | % | ISO 294-4, 2577 |

Diagrams


Dynamic Shear modulus-temperature



Dynamic Shear modulus-temperature



Characteristics

Processing

Injection Molding

Delivery form

Granules

Regional Availability

North America, Europe, Asia Pacific, South and Central America, Near East/Africa

Chemical Media Resistance

Acids

- 😊 Acetic Acid (5% by mass) (23°C)
- 😊 Citric Acid solution (10% by mass) (23°C)
- 😊 Lactic Acid (10% by mass) (23°C)
- 🚫 Hydrochloric Acid (36% by mass) (23°C)
- 🚫 Nitric Acid (40% by mass) (23°C)
- 🚫 Sulfuric Acid (38% by mass) (23°C)
- 🚫 Sulfuric Acid (5% by mass) (23°C)
- 🚫 Chromic Acid solution (40% by mass) (23°C)

Bases

- 😊 Sodium Hydroxide solution (35% by mass) (23°C)
- 😊 Sodium Hydroxide solution (1% by mass) (23°C)
- 😊 Ammonium Hydroxide solution (10% by mass) (23°C)

Alcohols

- 😊 Isopropyl alcohol (23°C)
- 😊 Methanol (23°C)
- 😊 Ethanol (23°C)

Automotive

Air intake systems, Interior

Electricals & Electronics

Electrical appliances, Electrical equipment



Hydrocarbons

- ☺ n-Hexane (23°C)
- ☺ Toluene (23°C)
- ☺ iso-Octane (23°C)

Ketones

- ☺ Acetone (23°C)

Ethers

- ☺ Diethyl ether (23°C)

Mineral oils

- ☺ SAE 10W40 multigrade motor oil (23°C)
- ☺ SAE 10W40 multigrade motor oil (130°C)
- ☺ SAE 80/90 hypoid-gear oil (130°C)
- ☺ Insulating Oil (23°C)

Standard Fuels

- ☺ ISO 1817 Liquid 1 (60°C)
- ☺ ISO 1817 Liquid 2 (60°C)
- ☺ ISO 1817 Liquid 3 (60°C)
- ☺ ISO 1817 Liquid 4 (60°C)
- ☺ Standard fuel without alcohol (pref. ISO 1817 Liquid C) (23°C)
- ☺ Standard fuel with alcohol (pref. ISO 1817 Liquid 4) (23°C)
- ☺ Diesel fuel (pref. ISO 1817 Liquid F) (23°C)
- ☺ Diesel fuel (pref. ISO 1817 Liquid F) (90°C)
- ☺ Diesel fuel (pref. ISO 1817 Liquid F) (>90°C)

Salt solutions

- ☺ Sodium Chloride solution (10% by mass) (23°C)
- ☹ Sodium Hypochlorite solution (10% by mass) (23°C)
- ☺ Sodium Carbonate solution (20% by mass) (23°C)
- ☺ Sodium Carbonate solution (2% by mass) (23°C)
- ☺ Zinc Chloride solution (50% by mass) (23°C)

Other

- ☺ Ethyl Acetate (23°C)
- ☹ Hydrogen peroxide (23°C)
- ☺ DOT No. 4 Brake fluid (130°C)
- ☺ Ethylene Glycol (50% by mass) in water (108°C)
- ☺ 1% nonylphenoxy-polyethyleneoxy ethanol in water (23°C)
- ☺ 50% Oleic acid + 50% Olive Oil (23°C)
- ☺ Water (23°C)
- ☺ Deionized water (90°C)
- ☹ Phenol solution (5% by mass) (23°C)

