Product Texts

Product designation according to ISO 1874:
PA6, MFHR, 14-110, (MD+GF)65 X

Mechanical properties	dry / cond	Unit	Test Standard
Tensile Modulus	**11500 / 7100**	MPa	ISO 527-1/-2
Stress at break	**120 / 90**	MPa	ISO 527-1/-2
Strain at break	**1 / 3**	%	ISO 527-1/-2
Charpy impact strength (+23°C)	**25 / 25**	kJ/m²	ISO 179/1eU
Charpy impact strength (-30°C)	**15 / 15**	kJ/m²	ISO 179/1eU
Charpy notched impact strength (+23°C)	**3 / 3**	kJ/m²	ISO 179/1eA
Charpy notched impact strength (-30°C)	**3 / 3**	kJ/m²	ISO 179/1eA

Thermal properties	dry / cond	Unit	Test Standard
Melting temperature (10°C/min)	**222 / -**	°C	ISO 11357-1/-3
Temp. of deflection under load (1.80 MPa)	**160 / -**	°C	ISO 75-1/-2
Temp. of deflection under load (0.45 MPa)	**75 / -**	°C	ISO 75-1/-2
Coeff. of linear therm. expansion (parallel)	**30 / -**	E-6/K	ISO 11359-1/-2
Coeff. of linear therm. expansion (normal)	**60 / -**	E-6/K	ISO 11359-1/-2
Burning Behav. at 1.5 mm nom. thickn.	**V-0 / -**	class	IEC 60695-11-10
Thickness tested	**1.5 / -**	mm	IEC 60695-11-10
Burning Behav. at thickness h	**V-0 / -**	class	IEC 60695-11-10
Thickness tested	**3.0 / -**	mm	IEC 60695-11-10
Oxygen index	**65 / -**	%	ISO 4589-1/-2
Max. usage temperature (long term)	**80 - 110**	°C	ISO 2578
Max. usage temperature (short term)	**160**	°C	EMS

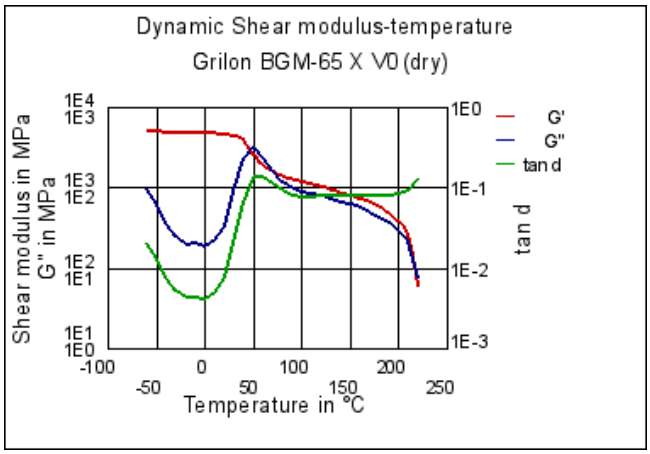
Electrical properties	dry / cond	Unit	Test Standard
Relative permittivity (100Hz)	**3 / 3**	-	IEC 60250
Dissipation factor (100Hz)	**10 / 10**	E-4	IEC 60250
Volume resistivity	**1E12 / 1E11**	Ohm*m	IEC 60093
Surface resistivity	**- / 1E12**	Ohm	IEC 60093
Electric strength	**33 / 29**	kV/mm	IEC 60243-1
Comparative tracking index	**- / 500**	-	IEC 60112

Other properties	dry / cond	Unit	Test Standard
Water absorption	**5 / -**	%	Sim. to ISO 62
Humidity absorption	**1.5 / -**	%	Sim. to ISO 62
Density	**1690 / -**	kg/m³	ISO 1183

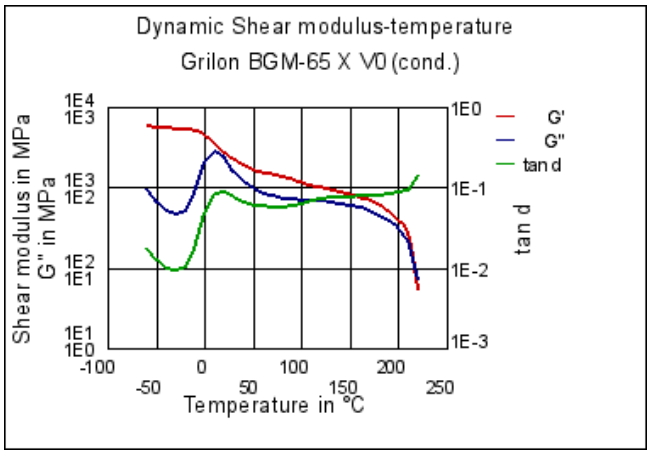
Rheo/Phys properties	dry / cond	Unit	Test Standard
Molding shrinkage (parallel)	**0.2 / -**	%	ISO 294-4, 2577
Molding shrinkage (normal)	**0.6 / -**	%	ISO 294-4, 2577

Diagrams

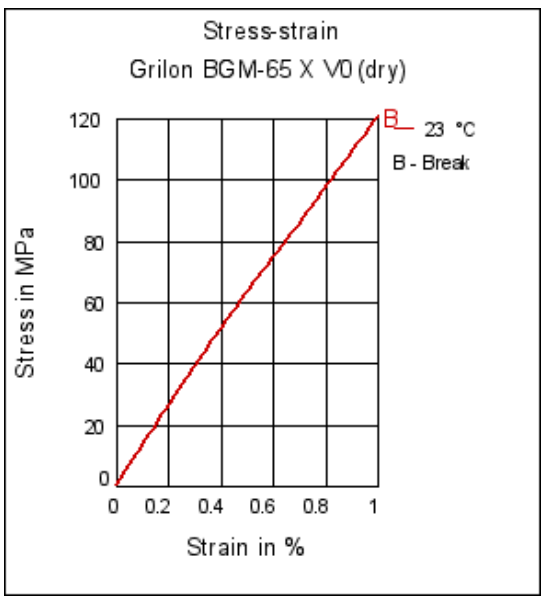
Dynamic Shear modulus-temperature



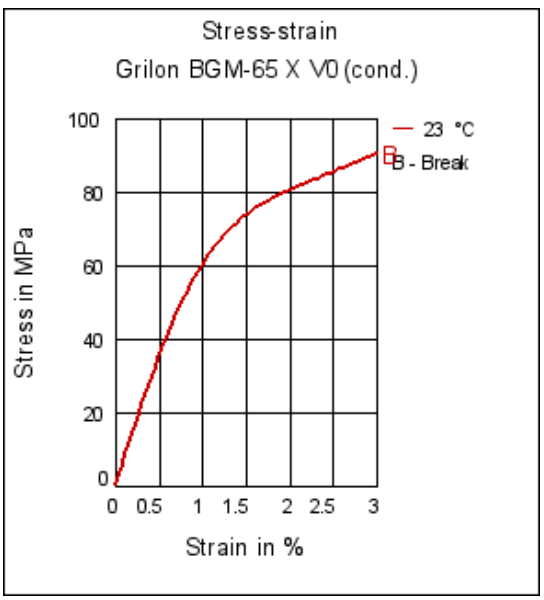
Dynamic Shear modulus-temperature



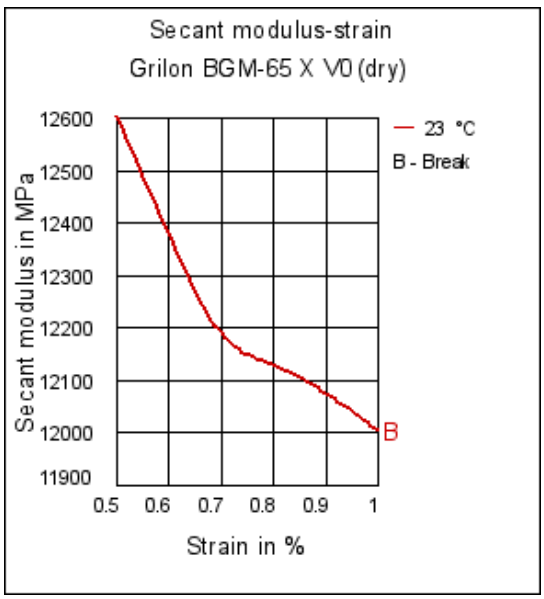
Stress-strain



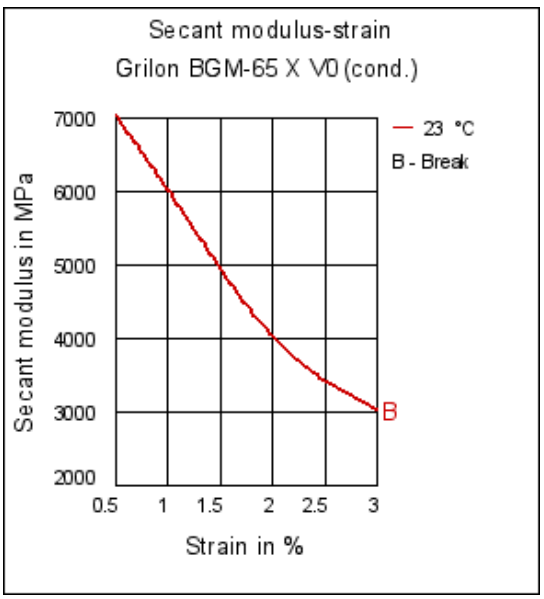
Stress-strain



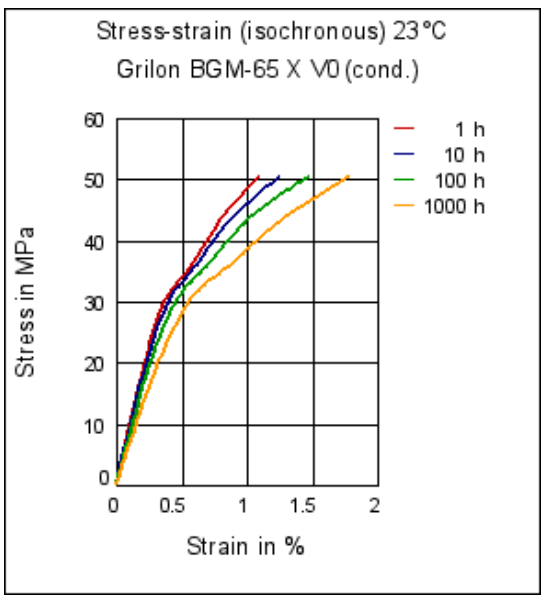
Secant modulus-strain



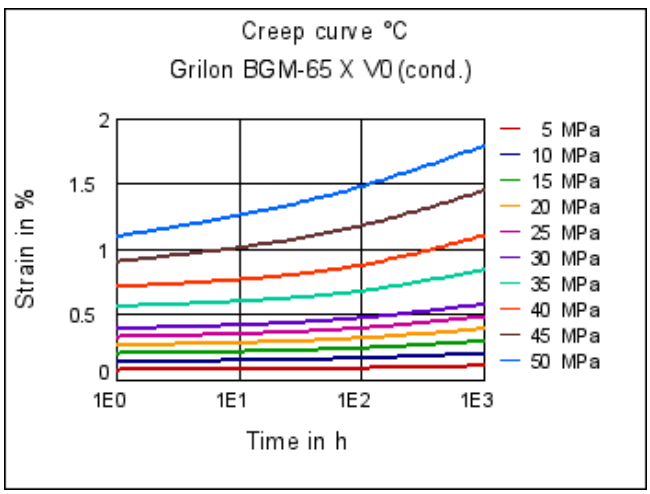
Secant modulus-strain



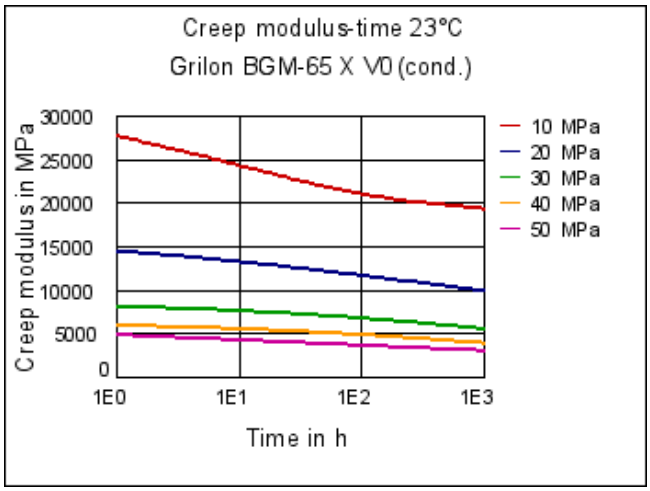
Stress-strain (isochronous) 23°C



Creep curve °C



Creep modulus-time 23°C



Characteristics

Processing

Injection Molding

Delivery form

Granules

Special Characteristics

Flame retardant

Regional Availability

North America, Europe, Asia Pacific, South and Central America, Near East/Africa

Automotive

Automotive electr. and electronics, lighting

Electricals & Electronics

Electrical appliances, Electrical equipment, Connectors, Energy distribution, Lighting

Burning Behaviour

UL V0

Chemical Media Resistance

Acids

- Acetic Acid (5% by mass) (23°C)
- Citric Acid solution (10% by mass) (23°C)
- Lactic Acid (10% by mass) (23°C)
- Hydrochloric Acid (36% by mass) (23°C)
- Nitric Acid (40% by mass) (23°C)
- Sulfuric Acid (38% by mass) (23°C)
- Sulfuric Acid (5% by mass) (23°C)
- Chromic Acid solution (40% by mass) (23°C)

Bases

- Sodium Hydroxide solution (35% by mass) (23°C)
- Sodium Hydroxide solution (1% by mass) (23°C)
- Ammonium Hydroxide solution (10% by mass) (23°C)

Alcohols

- Isopropyl alcohol (23°C)
- Methanol (23°C)
- Ethanol (23°C)

Hydrocarbons

- n-Hexane (23°C)
- Toluene (23°C)
- iso-Octane (23°C)

Ketones

- Acetone (23°C)

Ethers

- Diethyl ether (23°C)

Mineral oils

- SAE 10W40 multigrade motor oil (23°C)
- SAE 10W40 multigrade motor oil (130°C)
- SAE 80/90 hypoid-gear oil (130°C)
- Insulating Oil (23°C)

Standard Fuels

- ISO 1817 Liquid 1 (60°C)
- ISO 1817 Liquid 2 (60°C)
- ISO 1817 Liquid 3 (60°C)
- ISO 1817 Liquid 4 (60°C)
- Standard fuel without alcohol (pref. ISO 1817 Liquid C) (23°C)
- Standard fuel with alcohol (pref. ISO 1817 Liquid 4) (23°C)
- Diesel fuel (pref. ISO 1817 Liquid F) (23°C)
- Diesel fuel (pref. ISO 1817 Liquid F) (90°C)
- Diesel fuel (pref. ISO 1817 Liquid F) (>90°C)

Salt solutions

- Sodium Chloride solution (10% by mass) (23°C)
- Sodium Hypochlorite solution (10% by mass) (23°C)
- Sodium Carbonate solution (20% by mass) (23°C)
- Sodium Carbonate solution (2% by mass) (23°C)
- Zinc Chloride solution (50% by mass) (23°C)

Other

- Ethyl Acetate (23°C)
- Hydrogen peroxide (23°C)
- DOT No. 4 Brake fluid (130°C)
- Ethylene Glycol (50% by mass) in water (108°C)
- 1% nonylphenoxy-polyethyleneoxy ethanol in water (23°C)
- 50% Oleic acid + 50% Olive Oil (23°C)
- Water (23°C)
- Deionized water (90°C)
- Phenol solution (5% by mass) (23°C)