

Grivory HT1V-45 HY black 9205

PA6T/6I-GF45

EMS-GRIVORY | a unit of EMS-CHEMIE AG

Product Texts

 Product designation according to ISO 1874:
 PA 6T/6I, MH, 14-140, GF45

Mechanical properties	dry / cond	Unit	Test Standard
Tensile Modulus	16000 / 15500	MPa	ISO 527-1/-2
Stress at break	230 / 225	MPa	ISO 527-1/-2
Strain at break	2 / 2	%	ISO 527-1/-2
Charpy impact strength (+23°C)	75 / 75	kJ/m ²	ISO 179/1eU
Charpy impact strength (-30°C)	75 / 75	kJ/m ²	ISO 179/1eU
Charpy notched impact strength (+23°C)	10 / 10	kJ/m ²	ISO 179/1eA
Charpy notched impact strength (-30°C)	10 / 10	kJ/m ²	ISO 179/1eA

Mechanical properties (TPE)	dry / cond	Unit	Test Standard
Ball indentation hardness	325 / 320	MPa	ISO 2039-1

Thermal properties	dry / cond	Unit	Test Standard
Melting temperature (10°C/min)	325 / -	°C	ISO 11357-1/-3
Temp. of deflection under load (1.80 MPa)	280 / -	°C	ISO 75-1/-2
Temp. of deflection under load (8.00 MPa)	205 / -	°C	ISO 75-1/-2
Coeff. of linear therm. expansion (parallel)	15 / -	E-6/K	ISO 11359-1/-2
Coeff. of linear therm. expansion (normal)	45 / -	E-6/K	ISO 11359-1/-2
Burning Behav. at thickness h	HB / -	class	IEC 60695-11-10
Thickness tested	0.8 / -	mm	IEC 60695-11-10
Max. usage temperature (long term)	150	°C	ISO 2578
Max. usage temperature (short term)	270	°C	EMS

Electrical properties	dry / cond	Unit	Test Standard
Volume resistivity	1E11 / 1E11	Ohm*m	IEC 60093
Surface resistivity	- / 1E12	Ohm	IEC 60093
Electric strength	30 / 30	kV/mm	IEC 60243-1
Comparative tracking index	- / 600	-	IEC 60112

Other properties	dry / cond	Unit	Test Standard
Water absorption	3.3 / -	%	Sim. to ISO 62
Humidity absorption	1.4 / -	%	Sim. to ISO 62
Density	1590 / -	kg/m ³	ISO 1183

Rheo/Phys properties	dry / cond	Unit	Test Standard
Molding shrinkage (parallel)	0.1 / -	%	ISO 294-4, 2577
Molding shrinkage (normal)	0.6 / -	%	ISO 294-4, 2577

Characteristics
Processing

Injection Molding

Product Attributes

Hydrolysis resistant

Delivery form

Granules

Automotive

Cooling and climate control, Powertrain and Chassis , Interior, Exterior

Special Characteristics

Improved UV resistance (outdoor use)



Regional Availability

North America, Europe, Asia Pacific

Industry & Consumer goods

Heating systems, Hydraulics & Pneumatics

