

**Grilon AG-25 HM**

PA66-GF25

EMS-GRIVORY | a unit of EMS-CHEMIE AG

**Product Texts**

Product designation according to ISO 1874:

PA 66-HI, MHR 14-060, GF25

Mechanical properties	dry / cond	Unit	Test Standard
Tensile Modulus	<b>6400 / 4900</b>	MPa	ISO 527-1/-2
Stress at break	<b>85 / 70</b>	MPa	ISO 527-1/-2
Strain at break	<b>2 / 3</b>	%	ISO 527-1/-2
Charpy impact strength (+23°C)	<b>35 / 35</b>	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy impact strength (-30°C)	<b>35 / 30</b>	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy notched impact strength (+23°C)	<b>8 / 9</b>	kJ/m <sup>2</sup>	ISO 179/1eA
Charpy notched impact strength (-30°C)	<b>7 / 6</b>	kJ/m <sup>2</sup>	ISO 179/1eA

Thermal properties	dry / cond	Unit	Test Standard
Melting temperature (10°C/min)	<b>260 / -</b>	°C	ISO 11357-1/-3
Temp. of deflection under load (1.80 MPa)	<b>155 / -</b>	°C	ISO 75-1/-2
Temp. of deflection under load (8.00 MPa)	<b>80 / -</b>	°C	ISO 75-1/-2
Coeff. of linear therm. expansion (parallel)	<b>40 / -</b>	E-6/K	ISO 11359-1/-2
Coeff. of linear therm. expansion (normal)	<b>90 / -</b>	E-6/K	ISO 11359-1/-2
Burning Behav. at thickness h	<b>HB / -</b>	class	IEC 60695-11-10
Thickness tested	<b>0.8 / -</b>	mm	IEC 60695-11-10
Max. usage temperature (long term)	<b>90 - 110</b>	°C	ISO 2578
Max. usage temperature (short term)	<b>220</b>	°C	EMS

Electrical properties	dry / cond	Unit	Test Standard
Volume resistivity	<b>1E12 / 1E11</b>	Ohm*m	IEC 60093
Surface resistivity	<b>- / 1E12</b>	Ohm	IEC 60093
Electric strength	<b>27 / 26</b>	kV/mm	IEC 60243-1
Comparative tracking index	<b>- / 600</b>	-	IEC 60112

Other properties	dry / cond	Unit	Test Standard
Water absorption	<b>2.5 / -</b>	%	Sim. to ISO 62
Humidity absorption	<b>1 / -</b>	%	Sim. to ISO 62
Density	<b>1170 / -</b>	kg/m <sup>3</sup>	ISO 1183

Rheo/Phys properties	dry / cond	Unit	Test Standard
Molding shrinkage (parallel)	<b>0.1 / -</b>	%	ISO 294-4, 2577
Molding shrinkage (normal)	<b>0.5 / -</b>	%	ISO 294-4, 2577

**Characteristics**
**Processing**

Injection Molding

**Automotive**

Automotive electr. and electronics, lighting, Powertrain and Chassis

**Delivery form**

Granules

**Electricals & Electronics**

Electrical appliances

**Special Characteristics**

High impact or impact modified

**Industry & Consumer goods**

Heating systems, Mechanical Engineering, Power transmission, Sports &amp; Leisure, Tools &amp; Accessories



### Regional Availability

North America, Europe, Asia Pacific, South and Central America,  
Near East/Africa

### Chemical Media Resistance

#### Acids

- ☺ Acetic Acid (5% by mass) (23°C)
- ☺ Citric Acid solution (10% by mass) (23°C)
- ☺ Lactic Acid (10% by mass) (23°C)
- ☹ Hydrochloric Acid (36% by mass) (23°C)
- ☹ Nitric Acid (40% by mass) (23°C)
- ☹ Sulfuric Acid (38% by mass) (23°C)
- ☹ Sulfuric Acid (5% by mass) (23°C)
- ☹ Chromic Acid solution (40% by mass) (23°C)

#### Bases

- ☺ Sodium Hydroxide solution (35% by mass) (23°C)
- ☺ Sodium Hydroxide solution (1% by mass) (23°C)
- ☺ Ammonium Hydroxide solution (10% by mass) (23°C)

#### Alcohols

- ☺ Isopropyl alcohol (23°C)
- ☺ Methanol (23°C)
- ☺ Ethanol (23°C)

#### Hydrocarbons

- ☺ n-Hexane (23°C)
- ☺ Toluene (23°C)
- ☺ iso-Octane (23°C)

#### Ketones

- ☺ Acetone (23°C)

#### Ethers

- ☺ Diethyl ether (23°C)

#### Mineral oils

- ☺ SAE 10W40 multigrade motor oil (23°C)
- ☺ SAE 10W40 multigrade motor oil (130°C)
- ☺ SAE 80/90 hypoid-gear oil (130°C)
- ☺ Insulating Oil (23°C)

#### Standard Fuels

- ☺ ISO 1817 Liquid 1 (60°C)
- ☺ ISO 1817 Liquid 2 (60°C)
- ☺ ISO 1817 Liquid 3 (60°C)
- ☺ ISO 1817 Liquid 4 (60°C)
- ☺ Standard fuel without alcohol (pref. ISO 1817 Liquid C) (23°C)



- 😊 Standard fuel with alcohol (pref. ISO 1817 Liquid 4) (23°C)
- 😊 Diesel fuel (pref. ISO 1817 Liquid F) (23°C)
- 😊 Diesel fuel (pref. ISO 1817 Liquid F) (90°C)
- 😊 Diesel fuel (pref. ISO 1817 Liquid F) (>90°C)

**Salt solutions**

- 😊 Sodium Chloride solution (10% by mass) (23°C)
- 🚫 Sodium Hypochlorite solution (10% by mass) (23°C)
- 😊 Sodium Carbonate solution (20% by mass) (23°C)
- 😊 Sodium Carbonate solution (2% by mass) (23°C)
- 😊 Zinc Chloride solution (50% by mass) (23°C)

**Other**

- 😊 Ethyl Acetate (23°C)
- 🚫 Hydrogen peroxide (23°C)
- 😊 DOT No. 4 Brake fluid (130°C)
- 😊 Ethylene Glycol (50% by mass) in water (108°C)
- 😊 1% nonylphenoxy-polyethyleneoxy ethanol in water (23°C)
- 😊 50% Oleic acid + 50% Olive Oil (23°C)
- 😊 Water (23°C)
- 😊 Deionized water (90°C)
- 🚫 Phenol solution (5% by mass) (23°C)

