

Property	Test Condition	Test Method ISO	Units	Transparent
				High impact
				930-355
				>MABS<
Physical property				
Density	23℃	ISO1183	kg/m ³	1080
Specific Gravity		ASTM D792	-	1.08
Mechanical property				
Tensile strength	23℃	ISO527-1,2	MPa	45
Tensile strength		ASTM D638	MPa	40
Tensile elongation at Break		ASTM D638	%	40
Elongation at Break	23℃	ISO527-1,2	%	16
Flexural Strength	23℃	ISO178	MPa	64
Flexural Strength		ASTM D790	MPa	61
Flexural Modulus	23℃/50% RH	ISO 178	MPa	1830
Flexural Modulus		ASTM D790	MPa	1810
Rockwell Hardness	23℃	ISO2039-2	R Scale	102
Rockwell Hardness	23℃/50% RH	ASTM D785	Rスケール	102
Charpy Impact Strength (V-notched)	23℃	ISO179	kJ/m ²	13
Ball Pressure Temp./0.1mm Vicat Softening T emp.			℃	85~85
Izod Impact Strength (V-notched)	23℃ 12.7mm	ASTM D256	J/m	147
Izod Impact Strength (V-notched)	23℃ 3.2mm	ASTM D256	J/m	186
Heat property				
Heat Deflection Temp High Load	1.80MPa	ISO75-1,2	℃	74
Heat Deflection Temp(Unannealed)High Load	6.4mm/1.82MPa	ASTM D648	℃	80
Flammability		UL94	rank/thickness mmt	HB
Molding property				
Mold shrinkage	23℃/50% RH	Toray Method	%	0.4-0.6
Melt Flow Rate	220℃/98N	ISO 1133	g/10min	23
Optical property				
Total Light Transmission	23℃/50% RH 3mm thickness	ISO 13468	%	85
Haze	23℃/50% RH 3mm thickness	ISO 14782	%	3

These values are typical data for this product under specific test conditions and not intended for use as limiting specifications.

