

Property	Test Condition	Test Method ISO	Units	Transparent
				Middle impact
				900-352
				>MABS<
<b>Physical property</b>				
Density	23°C	ISO1183	kg/m <sup>3</sup>	1080
Specific Gravity		ASTM D792	-	1.08
<b>Mechanical property</b>				
Tensile strength	23°C	ISO527-1,2	MPa	48
Tensile strength		ASTM D638	MPa	41
Tensile elongation at Break		ASTM D638	%	40
Elongation at Break	23°C	ISO527-1,2	%	15
Flexural Strength	23°C	ISO178	MPa	66
Flexural Strength		ASTM D790	MPa	63
Flexural Modulus	23°C/50% RH	ISO 178	MPa	1870
Flexural Modulus		ASTM D790	MPa	1810
Rockwell Hardness	23°C	ISO2039-2	R Scale	108
Rockwell Hardness	23°C/50% RH	ASTM D785	Rスケール	108
Charpy Impact Strength (V-notched)	23°C	ISO179	kJ/m <sup>2</sup>	12
Ball Pressure Temp./0.1mm Vicat Softening Temp.			°C	90~90
Izod Impact Strength (V-notched)	23°C 12.7mm	ASTM D256	J/m	137
Izod Impact Strength (V-notched)	23°C 3.2mm	ASTM D256	J/m	157
<b>Heat property</b>				
Heat Deflection Temp High Load	1.80MPa	ISO 75-1,2	°C	76
Heat Deflection Temp(Unannealed)High Load	6.4mm/1.82MPa	ASTM D648	°C	81
Flammability		UL94	rank/thickness mm	HB
<b>Molding property</b>				
Mold shrinkage	23°C/50% RH	Toray Method	%	0.4-0.6
Melt Flow Rate	220°C/98N	ISO 1133	g/10min	18
<b>Optical property</b>				
Total Light Transmission	23°C/50% RH 3mm thickness	ISO 13468	%	86
Haze	23°C/50% RH 3mm thickness	ISO 14782	%	2

These values are typical data for this product under specific test conditions and not intended for use as limiting specifications.

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