

**TES J-1200/20 BK2089**

Techmer Polymer Modifiers - *Acrylonitrile Butadiene Styrene*

**General**

Material Status	• Commercial: Active		
Availability	• Africa & Middle East	• Europe	• North America
	• Asia Pacific	• Latin America	
RoHS Compliance	• RoHS Compliant		
Forms	• Pellets		

**Properties <sup>1</sup>**

	Nominal Value	Unit	Test Method
<b>Physical</b>			
Density / Specific Gravity	1.23		ASTM D792
Molding Shrinkage - Flow (0.125 in)	3.0E-3	in/in	ASTM D955
Water Absorption (24 hr)	0.30	%	ASTM D570
<b>Mechanical</b>			
Tensile Strength	12000	psi	ASTM D638
Tensile Elongation (Break)	2.0	%	ASTM D638
Flexural Modulus	850000	psi	ASTM D790
Flexural Strength	16000	psi	ASTM D790
<b>Impact</b>			
Notched Izod Impact	1.5	ft·lb/in	ASTM D256
<b>Hardness</b>			
Rockwell Hardness (M-Scale)	60		ASTM D785
<b>Thermal</b>			
Deflection Temperature Under Load (264 psi, Unannealed)	210	°F	ASTM D648

