

Plaslube® ABS/PBT GF/M40 FR

Techmer Polymer Modifiers - *Acrylonitrile Butadiene Styrene + PBT*

General

Material Status	• Commercial: Active
Availability	• North America
Filler / Reinforcement	• Glass Fiber, 40% Filler by Weight • Mineral, 40% Filler by Weight
Features	• Flame Retardant
Appearance	• Colors Available
Forms	• Pellets
Processing Method	• Injection Molding

ASTM & ISO Properties ¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.61		ASTM D792
Water Absorption (24 hr)	0.12	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Break)	16100	psi	ASTM D638
Tensile Elongation (Break)	2.0	%	ASTM D638
Flexural Modulus	1.76E+6	psi	ASTM D790
Flexural Strength	23500	psi	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (73°F, 0.125 in)	1.4	ft·lb/in	ASTM D256
Unnotched Izod Impact (0.125 in)	9.5	ft·lb/in	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (66 psi, Unannealed)	401	°F	ASTM D648
Deflection Temperature Under Load (264 psi, Unannealed)	311	°F	ASTM D648
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+16	ohms·cm	ASTM D257
Dielectric Strength (Method A (Short-Time))	450	V/mil	ASTM D149
Flammability	Nominal Value	Unit	Test Method
Flame Rating (0.06 in)	V-0		UL 94

