

HiFill® PA6/ABS 1120 B1

Techmer Polymer Modifiers - *Polyamide 6 + ABS*

General

Material Status	• Commercial: Active
Availability	• North America
Additive	• Impact Modifier
Features	• High Impact Resistance
Appearance	• Colors Available
Forms	• Pellets
Processing Method	• Injection Molding

ASTM & ISO Properties ¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.06		ASTM D792
Molding Shrinkage - Flow (0.125 in)	9.0E-3	in/in	ASTM D955
Water Absorption (24 hr)	1.5	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	6000	psi	ASTM D638
Tensile Elongation (Yield)	110	%	ASTM D638
Flexural Modulus	300000	psi	ASTM D790
Flexural Strength	9500	psi	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (73°F, 0.125 in)	14	ft-lb/in	ASTM D256
Unnotched Izod Impact (0.125 in)	No Break		ASTM D256
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	105		ASTM D785
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (66 psi, Unannealed)	330	°F	ASTM D648
Deflection Temperature Under Load (264 psi, Unannealed)	125	°F	ASTM D648
CLTE - Flow	5.5E-5	in/in/°F	ASTM D696
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	2.0E+13	ohms·cm	ASTM D257
Dielectric Strength (Method A (Short-Time))	420	V/mil	ASTM D149

