

HiFill FR® PA4/6 GF15 FR HS L

Techmer Polymer Modifiers - *Polyamide 46*

General

Material Status	• Commercial: Active
Availability	• North America
Filler / Reinforcement	• Glass Fiber, 15% Filler by Weight
Additive	• Heat Stabilizer • Lubricant
Features	• Flame Retardant • Heat Stabilized • Lubricated
Appearance	• Colors Available
Forms	• Pellets
Processing Method	• Injection Molding

Properties ¹

	Nominal Value	Unit	Test Method
Physical			
Density / Specific Gravity	1.47		ASTM D792
Molding Shrinkage - Flow (0.125 in)	8.0E-3	in/in	ASTM D955
Water Absorption (24 hr)	2.0	%	ASTM D570
Mechanical			
Tensile Strength (Break)	19000	psi	ASTM D638
Tensile Elongation (Break)	2.7	%	ASTM D638
Flexural Modulus	700000	psi	ASTM D790
Flexural Strength	26000	psi	ASTM D790
Impact			
Notched Izod Impact (73°F, 0.125 in)	1.2	ft-lb/in	ASTM D256
Thermal			
Deflection Temperature Under Load (264 psi, Unannealed)	554	°F	ASTM D648
CLTE - Flow	2.2E-5	in/in/°F	ASTM D696
Electrical			
Volume Resistivity	1.0E+14	ohms·cm	ASTM D257
Dielectric Strength (Method A (Short-Time))	600	V/mil	ASTM D149
Flammability			
Flame Rating (0.06 in)	V-0		UL 94

