

HiFill® PA4/6 M/GF20 HS

Techmer Polymer Modifiers - Polyamide 46

General

Material Status	• Commercial: Active
Availability	• North America
Filler / Reinforcement	• Glass Fiber\Mineral, 20% Filler by Weight
Additive	• Heat Stabilizer
Features	• Heat Stabilized
Appearance	• Colors Available
Forms	• Pellets
Processing Method	• Injection Molding

Properties ¹

	Nominal Value	Unit	Test Method
Physical			
Density / Specific Gravity	1.33		ASTM D792
Molding Shrinkage - Flow (0.125 in)	5.0E-3	in/in	ASTM D955
Water Absorption (24 hr)	2.6	%	ASTM D570
Mechanical			
Tensile Strength (Break)	17200	psi	ASTM D638
Tensile Elongation (Break)	3.5	%	ASTM D638
Flexural Modulus	730000	psi	ASTM D790
Flexural Strength	25000	psi	ASTM D790
Impact			
Notched Izod Impact (73°F, 0.125 in)	1.1	ft·lb/in	ASTM D256
Thermal			
Deflection Temperature Under Load (264 psi, Unannealed)	545	°F	ASTM D648
CLTE - Flow	4.1E-5	in/in/°F	ASTM D696
Electrical			
Volume Resistivity	1.0E+11	ohms·cm	ASTM D257
Dielectric Strength (Method A (Short-Time))	700	V/mil	ASTM D149
Flammability			
Flame Rating (0.06 in)	HB		UL 94

