

Plaslube® PA6/12 01430

Techmer Polymer Modifiers - *Polyamide 12*

General

Material Status	• Commercial: Active
Availability	• North America
Additive	• Molybdenum Disulfide Lubricant
Features	• Low Friction • Lubricated • Wear Resistant
Appearance	• Colors Available
Forms	• Pellets
Processing Method	• Injection Molding

ASTM & ISO Properties ¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.09		ASTM D792
Molding Shrinkage - Flow (0.125 in)	6.0E-3	in/in	ASTM D955
Water Absorption (24 hr)	0.24	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	9400	psi	ASTM D638
Tensile Elongation (Yield)	10	%	ASTM D638
Flexural Modulus	370000	psi	ASTM D790
Flexural Strength	14000	psi	ASTM D790
Coefficient of Friction			ASTM D1894
vs. Steel - Dynamic	0.31		
vs. Steel - Static	0.24		
Wear Factor	75	10 ⁻¹⁰ in ³ ·min/ft·lb·hr	ASTM D3702
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (73°F, 0.125 in)	0.80	ft·lb/in	ASTM D256
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	114		ASTM D785
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (66 psi, Unannealed)	380	°F	ASTM D648
Deflection Temperature Under Load (264 psi, Unannealed)	160	°F	ASTM D648
CLTE - Flow	3.4E-5	in/in/°F	ASTM D696
Flammability	Nominal Value	Unit	Test Method
Flame Rating (0.06 in)	HB		UL 94

