

HiFill® PA6/6,6 GF50 HS L

Techmer Polymer Modifiers - *Polyamide 66/6 Copolymer*

General

Material Status	• Commercial: Active
Availability	• North America
Filler / Reinforcement	• Glass Fiber
Additive	• Heat Stabilizer • Lubricant
Features	• Copolymer • Heat Stabilized • Lubricated
Appearance	• Colors Available
Forms	• Pellets
Processing Method	• Injection Molding

Properties ¹

	Nominal Value	Unit	Test Method
Physical			
Density / Specific Gravity	1.57		ASTM D792
Molding Shrinkage - Flow (0.125 in)	4.0E-3	in/in	ASTM D955
Water Absorption (24 hr)	0.40	%	ASTM D570
Mechanical			
Tensile Strength (Break)	33000	psi	ASTM D638
Tensile Elongation (Break)	3.0	%	ASTM D638
Flexural Modulus	2.10E+6	psi	ASTM D790
Flexural Strength	48000	psi	ASTM D790
Impact			
Notched Izod Impact (73°F, 0.125 in)	3.3	ft·lb/in	ASTM D256
Hardness			
Rockwell Hardness (R-Scale)	121		ASTM D785
Thermal			
Deflection Temperature Under Load (66 psi, Unannealed)	495	°F	ASTM D648
Deflection Temperature Under Load (264 psi, Unannealed)	465	°F	ASTM D648
CLTE - Flow	8.0E-6	in/in/°F	ASTM D696
Electrical			
Volume Resistivity	1.0E+15	ohms·cm	ASTM D257
Dielectric Strength (Method A (Short-Time))	470	V/mil	ASTM D149
Flammability			
Flame Rating (0.06 in)	HB		UL 94

