

Plaslube® PC / ABS EP

Techmer Polymer Modifiers - *Polycarbonate + ABS*

General

Material Status	• Commercial: Active
Availability	• North America
Features	• Platable
Appearance	• Colors Available
Forms	• Pellets
Processing Method	• Injection Molding

Properties ¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.10		ASTM D792
Melt Mass-Flow Rate (MFR) (260°C/5.0 kg)	15	g/10 min	ASTM D1238
Water Absorption (24 hr)	0.10	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	8700	psi	ASTM D638
Tensile Elongation (Yield)	130	%	ASTM D638
Flexural Modulus	300000	psi	ASTM D790
Flexural Strength	12000	psi	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (73°F, 0.125 in)	10	ft·lb/in	ASTM D256
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	115		ASTM D785
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (264 psi, Unannealed)	230	°F	ASTM D648
CLTE - Flow	4.1E-5	in/in/°F	ASTM D696
Flammability	Nominal Value	Unit	Test Method
Flame Rating	HB		UL 94

