

HiFill® PP GF/M40 CC NAT

Techmer Polymer Modifiers - *Polypropylene*

General

Material Status	• Commercial: Active
Availability	• North America
Filler / Reinforcement	• Glass Fiber, 40% Filler by Weight • Mineral, 40% Filler by Weight
Features	• Chemically Coupled
Appearance	• Colors Available
Forms	• Pellets
Processing Method	• Injection Molding

Properties ¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.23		ASTM D792
Molding Shrinkage - Flow (0.125 in)	4.5E-3	in/in	ASTM D955
Water Absorption (24 hr)	0.040	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Break)	7000	psi	ASTM D638
Tensile Elongation (Break)	5.0	%	ASTM D638
Flexural Modulus	800000	psi	ASTM D790
Flexural Strength	11500	psi	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (73°F, 0.125 in)	1.1	ft·lb/in	ASTM D256
Unnotched Izod Impact (0.125 in)	10	ft·lb/in	ASTM D4812
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	110		ASTM D785
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (66 psi, Unannealed)	310	°F	ASTM D648
Deflection Temperature Under Load (264 psi, Unannealed)	300	°F	ASTM D648
Melting Temperature	325	°F	
CLTE - Flow	2.2E-5	in/in/°F	ASTM D696
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+17	ohms·cm	ASTM D257
Dielectric Strength (Method A (Short-Time))	520	V/mil	ASTM D149
Flammability	Nominal Value	Unit	Test Method
Flame Rating	HB		UL 94

