

Plaslube® J-1305/30/TF/15 BK5011

Techmer Polymer Modifiers - *Polyphenylene Sulfide*

General

Material Status	• Commercial: Active
Availability	• Africa & Middle East • Europe • Asia Pacific • Latin America • North America
RoHS Compliance	• RoHS Compliant
Forms	• Pellets

Properties ¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.68	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.18 mm)	0.10 to 0.20	%	ASTM D955
Water Absorption (24 hr)	0.020	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength	131	MPa	ASTM D638
Tensile Elongation (Break)	2.0	%	ASTM D638
Flexural Modulus	11000	MPa	ASTM D790
Flexural Strength	193	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	80	J/m	ASTM D256
Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
1.6 mm	V-0		
3.2 mm	V-0		

Processing Information

Injection	Nominal Value	Unit
Drying Temperature	163	°C
Drying Time	4.0	hr
Rear Temperature	288 to 304	°C
Middle Temperature	316 to 343	°C
Front Temperature	310 to 332	°C
Nozzle Temperature	316 to 332	°C
Processing (Melt) Temp	324 to 338	°C
Mold Temperature	129 to 163	°C

