

# Injection 3024U

Injection

Dry as molded

Characteristic		Unit	Test method	Measured value
Mechanical Characteristics				
Tensile stress at yield		MPa	ISO 527-1,2	45
Tensile strain at break		%		> 50
Tensile modulus		GPa		1.5
Flexural strength		MPa	ISO 178	59
Flexural modulus		GPa		1.5
Charpy notched impact strength		kJ/m <sup>2</sup>	ISO 179-1/1eA	5
Rockwell hardness	R.Scale	-	ISO 2039-2	105
	M.Scale			-
Thermal Characteristics				
Melting temperature		° C	ISO 11357	175~181
Coeff. of linear thermal expansion		x10 <sup>-5</sup> /° C	ISO 11359-2	13
Temperature of deflection under load	0.45 MPa	° C	ISO 75-1,2	90
	1.8 MPa	° C		45
Electical Characterisitics				
Volume resistivity		Ω cm	JIS K6911	10 <sup>15</sup>
Electric strength		kV/mm	IEC 60243-1	-
Relative permittivity		-	IEC 60250	-
Arc resitance		s	D-495(ASTM)	-
C.T.I		UL index	UL746A	-
Others				
Density		g/cm <sup>3</sup>	ISO 1183-3	1.02
Water absorption		23 ° C, 50 %RH	UBE method	0.7
Molding shrinkage	MD	%	UBE method(30x100x3t)	0.9
	TD			1.2
Nomenclature according to ISO 1874-1				PA12, XH, 18-010

