

## E-RUNG60

Type : Ultra-high rigidity

Identification mark : PA66-GF60

Property	Test conditions	Standard	Unit	DAM	Conditioned (50%RH)	
MECHANICAL	Tensile stress at yield	ISO 527-1,-2	MPa	240	215	
	Tensile stress at break					
	Tensile modulus		MPa			19000
	Tensile strain at yield		ISO 527-1,-2	%	2	2
	Tensile strain at break					
	Flexural strength		ISO 178	MPa	370	320
	Flexural modulus			MPa	18600	14700
	Charpy impact strength	unnotched	ISO 179/1eU	kJ/m <sup>2</sup>	80	80
	Charpy impact strength	notched	ISO 179/1eA		16	17
	Rockwell Hardness	R Scale	ISO 2039-2	—	120	
THERMAL	Thermal conductive	Planar direction Thickness direction	ISO 18755	W/(m·K)		
	Coefficient of linear thermal expansion	flow transverse	ISO 11359-2	10 <sup>-4</sup> /°C	0.3	
	Temperature of deflection under load	1.8MPa 0.45MPa	ISO 75-1,-2	°C	225 250	
ELECTRICAL	Volume resistivity		IEC 62631-3-1	Ω·m	10 <sup>13</sup>	
	Electric strength	t:1mm	IEC 60243-1	kV/mm	35	
	Relative permittivity	10 <sup>6</sup> Hz	IEC 62631-2-1	—		
	Dissipation factor	10 <sup>6</sup> Hz	IEC 62631-2-1	—		
	Comparative tracking Index		IEC 60112	—		
OTHERS	Density		ISO 1183	g/cm <sup>3</sup>	1.73	
	Water absorption	23°C,50%RH	ISO 62	%	0.7	
	Mold shrinkage	flow transverse	UNITIKA Method 3mmt	%	0.1 0.3	
	MVR	275°C,5kg	ISO 1133	cm <sup>3</sup> /10min	7	
	Flammability	mmt	UL94 File No.E47924	—		
Mold conditions	Cylinder Temperature			°C	270-290	
	Mold temperature			°C	80-120	

The data listed here are typical of average lots and not guaranteed values .