

A1022GFL60

Type : 60% Glass fiber-reinforced, high flowability, high-rigidity

Identification mark : PA6-GF60

	Property	Test conditions	Standard	Unit	DAM	Conditioned (50%RH)
MECHANICAL	Tensile stress at yield		ISO 527-1,-2	MPa	240	170
	Tensile stress at break					
	Tensile modulus			MPa	17500	10800
	Tensile strain at yield			%	3	4
	Tensile strain at break					
	Flexural strength		ISO 178	MPa	380	265
	Flexural modulus			MPa	16800	10300
	Charpy impact strength	unnotched	ISO 179/1eU	kJ/m ²	80	93
	Charpy impact strength	notched	ISO 179/1eA		19	26
	Rockwell Hardness	R Scale	ISO 2039-2	—		
THERMAL	Thermal conductive	Planar direction Thickness direction	ISO 18755	W/(m·K)		
	Coefficient of linear thermal expansion	flow transverse	ISO 11359-2	10 ⁻⁴ /°C	0.2	
	Temperature of deflection under load	1.8MPa 0.45MPa	ISO 75-1,-2	°C	215 220	
ELECTRICAL	Volume resistivity		IEC 62631-3-1	Ω·m	10 ¹³	10 ¹¹
	Electric strength	t:1mm	IEC 60243-1	kV/mm	42	
	Relative permittivity	10 ⁶ Hz	IEC 62631-2-1	—		
	Dissipation factor	10 ⁶ Hz	IEC 62631-2-1	—		
	Comparative tracking Index		IEC 60112	—		
OTHERS	Density		ISO 1183	g/cm ³	1.70	
	Water absorption	23°C,50%RH	ISO 62	%	1.1	
	Mold shrinkage	flow transverse	UNITIKA Method 3mmt	%	0.1 0.3	
	MVR	275°C,5kg	ISO 1133	cm ³ /10min	35	
	Flammability	0.86mmt	UL94 File No.E47924	—	HB	
Mold conditions	Cylinder Temperature			°C	250-270	
	Mold temperature			°C	80-120	

The data listed here are typical of average lots and not guaranteed values .