

EX-1030

Type : high viscosity, ultra-high impact strength, low-temperature resistance

Identification mark : PA6-I

Property	Test conditions	Standard	Unit	DAM	Conditioned (50%RH)	
MECHANICAL	Tensile stress at yield	ISO 527-1,-2	MPa	40	30	
	Tensile stress at break					
	Tensile modulus		MPa	1500	600	
	Tensile strain at yield		%	6	35	
	Tensile strain at break					200<
	Flexural strength	ISO 178	MPa	55	25	
	Flexural modulus		MPa	1500	600	
	Charpy impact strength	unnotched	ISO 179/1eU	kJ/m ²	NB	NB
	Charpy impact strength	notched	ISO 179/1eA		91	NB
	Rockwell Hardness	R Scale	ISO 2039-2	—	93	65
THERMAL	Thermal conductive	Planar direction	ISO 18755	W/(m·K)		
		Thickness direction				
	Coefficient of linear thermal expansion	flow transverse	ISO 11359-2	10 ⁻⁴ /°C	1.2	
Temperature of deflection under load	1.8MPa	ISO 75-1,-2	°C	50		
	0.45MPa			85		
ELECTRICAL	Volume resistivity	IEC 62631-3-1	Ω·m	10 ¹³	10 ¹²	
	Electric strength	t:1mm	IEC 60243-1	kV/mm	42	
	Relative permittivity	10 ⁶ Hz	IEC 62631-2-1	—	2.9	
	Dissipation factor	10 ⁶ Hz	IEC 62631-2-1	—	0.02	
	Comparative tracking Index		IEC 60112	—		
OTHERS	Density	ISO 1183	g/cm ³	1.04		
	Water absorption	23°C,50%RH	ISO 62	%	2.0	
	Mold shrinkage	flow	UNITIKA Method 3mmt	%	1.2	
		transverse			1.6	
	MVR	275°C,5kg	ISO 1133	cm ³ /10min	2	
	Flammability	mmt	UL94 File No.E47924	—		
Mold conditions	Cylinder Temperature		°C	250-270		
	Mold temperature		°C	50-100		

The data listed here are typical of average lots and not guaranteed values .