

RUN35-C25

Type : High rigidity, warping resistance, good appearance, weathering resistance (Black limited)

Identification mark : PA6-(GF+MD)

Property	Test conditions	Standard	Unit	DAM	Conditioned (50%RH)	
MECHANICAL	Tensile stress at yield	ISO 527-1,-2	MPa	165	130	
	Tensile stress at break					
	Tensile modulus		MPa	17500	13000	
	Tensile strain at yield		%	1.5	2	
	Tensile strain at break					
	Flexural strength	ISO 178	MPa	240	200	
	Flexural modulus		MPa	15000	12000	
	Charpy impact strength	unnotched	ISO 179/1eU	kJ/m ²	35	40
	Charpy impact strength	notched	ISO 179/1eA		5	6
	Rockwell Hardness	R Scale	ISO 2039-2	—		
THERMAL	Thermal conductive	Planar direction Thickness direction	ISO 18755	W/(m·K)		
	Coefficient of linear thermal expansion	flow transverse	ISO 11359-2	10 ⁻⁴ /°C	0.15	
	Temperature of deflection under load	1.8MPa 0.45MPa	ISO 75-1,-2	°C	190 195	
ELECTRICAL	Volume resistivity		IEC 62631-3-1	Ω·m	10 ¹³ 10 ¹²	
	Electric strength	t:1mm	IEC 60243-1	kV/mm		
	Relative permittivity	10 ⁶ Hz	IEC 62631-2-1	—		
	Dissipation factor	10 ⁶ Hz	IEC 62631-2-1	—		
	Comparative tracking Index		IEC 60112	—		
OTHERS	Density		ISO 1183	g/cm ³	1.66	
	Water absorption	23°C,50%RH	ISO 62	%	1.1	
	Mold shrinkage	flow transverse	UNITIKA Method 3mmt	%	0.1 0.5	
	MVR	275°C,5kg	ISO 1133	cm ³ /10min	35	
	Flammability	mmt	UL94 File No.E47924	—		
	Mold conditions	Cylinder Temperature			°C	260-280
Mold temperature				°C	80-120	

The data listed here are typical of average lots and not guaranteed values .