



# CLEARFLEX® FF DO BA

VLDPE  
Very low-density polyethylene bio-attributed



## SUSTAINABILITY

The "bio attributed" product Clearflex FF DO BA is a highly sustainable VLDPE produced using bionafta from renewable raw materials together with traditional raw materials. In order to attribute the sustainable feedstock component to the final product, Versalis applies the Mass Balance approach, a recognized methodology that allows to trace the flow of materials along the value chain and to assign the sustainability characteristic of the raw material to the final product on a documentary basis. Clearflex FF DO BA provides the same chemical composition and physical-mechanical performance of the traditional grade, in addition is accompanied by a sustainability declaration that certifies the share of bio attributed product. It is a linear low-density polyethylene with antioxidants characterised by a very low density and suitable for blown film technology. The production of Clearflex FF DO BA allows to contribute to the circular economy, since the bionafta used derives from renewable sources (e.g. vegetable oils). Clearflex FF DO BA will be bio attributed for 75%. The exact amount of "bio attributed" product will be reported in the sustainability certificate issued upon the delivery of the product.

## MAIN PROPERTIES

Resin Properties	Value	Unit	Test method
Melt Flow Rate (190 °C/2.16 kg)	0.8	g/10min	ISO 1133
Melt Flow Rate (190 °C/5 kg)	-	g/10min	ISO 1133
Melt Flow Rate (190 °C/21.6 kg)	-	g/10min	ISO 1133
Density	0.900	g/cm <sup>3</sup>	ISO 1183
Melting Point	116	°C	Internal Method
Brittleness temperature	<-70	°C	ASTM D 746
Vicat softening point (1 kg)	65	°C	ISO 306/A
Film Properties *	Value	Unit	Test method
Tensile stress at yield MD	5	MPa	ISO 527-3
Tensile stress at yield TD	5	MPa	ISO 527-3
Tensile stress at break MD	50	MPa	ISO 527-3
Tensile stress at break TD	34	MPa	ISO 527-3
Elongation at break MD	450	%	ISO 527-3
Elongation at break TD	800	%	ISO 527-3
1% Secant modulus MD	65	MPa	ISO 527-3
1% Secant modulus TD	70	MPa	ISO 527-3
Elmendorf tear resistance MD	70	N/mm	ISO 6383-2
Elmendorf tear resistance TD	150	N/mm	ISO 6383-2
Impact resistance F50 (Dart Drop Test)	340	g	ISO 7765-1/A
Dynamic coefficient of friction (COF)	>0.5	-	ISO 8295
Haze	7	%	ISO 14782
Gloss, 45°	75	%	ASTM D 2457
Recommended film thickness	10 ± 50	micron	-

\* Typical value for a blown film with BUR 1:2,5 at temperature between 190 and 230 °C. Actual properties are typical and may vary depending upon operating conditions and additive package.





**CLEARFLEX® VLDPE** / Very low-density polyethylene bio-attributed

**FF D0 BA**

### MAIN APPLICATIONS

Clearflex FF D0 BA is characterised by a very low density and high molecular weight. Films made with Clearflex FF D0 BA are highly transparent, have excellent sealing properties, mainly at low temperature, and outstanding mechanical performances.

### PROCESSING NOTES

Clearflex FF D0 BA is easily processable using blown film technology. Melt temperature should be between 190 °C and 230 °C. Thickness recommended are between 10 and 50 µm.

### STORAGE AND HANDLING

Clearflex FF D0 BA is supplied in pellet form. This material may readily be conveyed and bulk fed through equipment designed for conventional pelletized polyethylene resin, provided the equipment is designed to prevent accumulation of the fines and dust particles that are contained in all polyethylene resins. These fines and dust particles can, under certain conditions, pose an explosion hazard. We recommend that the conveying system used be equipped with filters of adequate size, operated and maintained in such a manner to ensure that no leaks develop and earthed adequately. We further recommend that good housekeeping should be practiced throughout your facility. The product should be stored in dry conditions at temperatures below 50°C and protected from sunlight. Improper storage can initiate degradation which results in odor generation, color changes and can have negative effects on the physical properties of the product. Before using this product, it is recommended to read and understand the relevant Safety Data Sheet.

### AVAILABILITY

Contact the Versalis sales office nearest to you regarding availability and your specific application requirements.

### FOOD CONTACT STATUS

Clearflex FF D0 BA complies with the rules and regulations of the European Union, as well as other countries, regarding the use of plastic materials in food contact applications. Certificates of compliance are available upon request.

