



versalis

Technical Data Sheet

GREENFLEX[®]

EVA

ML 31

Ethylene vinyl acetate copolymer

Greenflex ML 31 is an ethylene vinyl acetate copolymer (EVA) for injection moulding applications and extrusion profile.

Main Application

Items produced with Greenflex ML 31 show good resistance to chemicals and good elasticity. Greenflex ML 31 is recommended for the production of gaskets, especially for items having food contact, profiles and flexible items.

Main Properties

Resin Properties

	Value	Unit	Test Method
Melt Flow Rate (190 °C/2.16 kg)	2.5	g/10min	ISO 1133
Vinyl acetate content	9	%	Internal method
Density	0.929	g/cm ³	ISO 1183
Melting Point	98	°C	Internal method
Brittleness temperature	< - 80	°C	ASTM D 746
Vicat softening point (1 kg)	72	°C	ISO 306/A

Mechanical Properties *

	Value	Unit	Test Method
Tensile stress at yield	6.5	MPa	ISO 527
Tensile strength at break	-	MPa	ISO 527
Elongation at break	-	%	ISO 527
Flexural modulus	90	MPa	ISO 178
Hardness Shore A	94	-	ISO 868 A
Hardness Shore D	42	-	ISO 868 A



Processing notes

Greenflex ML 31 is easy to mould with the newest injection moulding machines.
Results are excellent.
Moulding Conditions (*)
Stock temperature (°C) 150 – 210

Storage and Handling

Greenflex ML 31 is supplied in pellet form. This material may readily be conveyed and bulk fed through equipment designed for conventional pelletised polyethylene resin, provided the equipment is designed to prevent accumulation of the fines and dust particles that are contained in all polyethylene resins. These fines and dust particles can, under certain conditions, pose an explosion hazard. We recommend that the conveying system used be equipped with filters of adequate size, operated and maintained in such a manner to ensure that no leaks develop and earthed adequately. We further recommend that good housekeeping be practised throughout your facility.

The product should be stored in dry conditions at temperatures below 50°C and protected from sunlight.

Improper storage can initiate degradation which results in odour generation, colour changes and can have negative effects on the physical properties of the product.

Before using this product it is recommended to read and understand the relevant Safety Data Sheet.

Availability

Contact the Versalis sales office nearest to you regarding availability and your specific application requirements.

Food Contact Status

Greenflex ML 31 complies with the rules and regulations of the European Union, as well as other countries, regarding the use of plastic materials in food contact applications.
Certificates of compliance are available upon request.

