



Technical Data Sheet

Europrene®

E-SBR

1509 F BCA

Styrene – Butadiene Copolymer Bio-Circular Attributed



Europrene® 1509 F BCA is an emulsion styrene-butadiene rubber obtained by cold polymerization using a mixture of rosin acid and fatty acid soaps as emulsifiers. A non-staining antioxidant is added during the production process.

Sustainability

Bio raw materials can be used in production processes together with traditional raw materials. In order to attribute sustainability characteristics to the final product, Versalis applies the **Mass Balance** approach, an acknowledged methodology that ensures that the sustainability characteristics of the alternative raw material, mixed with traditional naphtha, correspond to those of the final product. BCA products are provided with a **sustainability declaration** indicating the amount of Bio-Circular Attributed component. They guarantee identical performance, quality and properties, as they do not differ in chemical composition and physical-mechanical performance from standard products.

Main Properties	Test Method	Unit	Typical Value
Mooney Viscosity ML 1+4(100 °C)	ASTM D 1646	MU	30
Bound Styrene	ASTM D 5775	% wt	23.5
Organic Acid	ASTM D 5774	% wt	6
Soap	ASTM D 5774	% wt	0.5 max
Volatile Matter	ASTM D 5668	% wt	0.5 max
Ash	ASTM D 5667	% wt	0.5 max

The product is free from any nitrosing agent and essentially free from pre-formed nitrosamines and nitrosable substances.

Key Features

Europrene® 1509 F BCA is an elastomer characterized by good processability, mechanical properties and abrasion resistance. It exhibits an enhanced processability and easier incorporation of high filler loading. The low viscosity makes this particularly suitable for injection moulding applications.

Main Applications

Footwear, microcellular soles, carpet underlay, injection moulded, extruded and calendered goods.

Physical Form

Amber bales wrapped in easily dispersible polyethylene film.

Packaging

Wooden crate, nominal net weight 1050 kg; 35 kg bale, 30 bales per crate (1530 x 1145 x H1090 mm).

Returnable metal crate, nominal net weight 1260 kg; 35 kg bale, 36 bales per crate (1465 x 1150 x H1123 mm).

Storage Conditions

Stored in a vented, dry area at temperatures between 20°C and 30°C, with no direct sunlight.

Shelf life: 18 months minimum.

