

L3 Pharma

Technical Data Sheet

ABS Resin

Sinkral® L3 Pharma is an ABS specially developed for the medical sector. It has a good stability during the injection process together with a high workability. The dedicated production, packaging and management guarantee an high quality and traceability.

Applications

Sinkral® L3 Pharma is suitable for the production of:

- connectors
- caps
- spikes
- clamps (roller or slide)
- respiratory devices.

Typical processing data

Injection moulding:

- Dry for 2 - 4h at 80°C
- Melt temperature 220 - 250°C
- Mold temperature 40 - 70°C

Certification

✓ [ISO 10993](#) ✓ [USP Class VI](#)

Storage

- ⚠ Store away from atmospheric agents and direct sunlight, away from sources of heat and light.
- 🕒 The product, if stored correctly, keeps its characteristics for at least fifteen months.

General information

Sinkral® L3 Pharma is available in different version:

- natural color
- white version (L3 Pharma 31740).



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Property	Test Conditions	Test method	Units	Values
General				
Water absorption	24h - 23°C	ISO 62	%	0,3
Density	-	ISO 1183	g/cm ³	1,04
Rheological				
Melt flow rate	220°C - 10kg	ISO 1133	g/10'	25
Mechanical				
Strain at yield	50 mm / min	ISO 527	%	2,8
Tensile stress at yield	50 mm/min	ISO 527	MPa	47
Rockwell hardness	Scala R / R Scale	ISO 2039/2	-	109
Tensile modulus	1 mm/min	ISO 527	MPa	2350
Izod impact strength, notched	+23°C - 4mm	ISO 180/1A	kJ/m ²	16
Thermal				
Coefficient of linear thermal expansion	-	ISO 11359-2	10 ⁻⁵ /°C	9
Thermal conductivity	-	ASTM C 177	W/(K·m)	0,17
Moulding shrinkage	-	ISO 294/4	%	0,4 - 0,6
Vicat softening temperature	50 N - 50°C/h	ISO 306/B	°C	98
Flammability				
Flame behaviour	1,5 mm	UL 94	cl.	HB
Glow wire test (GWT)	3 mm	IEC 60695-2-10	°C	650
Electrical				
Dielectric constant (relative permittivity)	1000 Hz secco/dry	IEC 60250	-	3,1
Dissipation factor	1000 Hz secco/dry	IEC 60250	-	15*10E-3
Surface resistivity	secco / dry	IEC 60093	ohm	10E14
Volume resistivity	secco / dry	IEC 60093	ohm·cm	10E15
Dielectric strength	secco / dry	IEC 60243	kV/mm	30

