

Provisional Technical Data Sheet

Versalis Revive® ABS L322 Black

Product description

Versalis Revive® ABS L322 Black is the new grade of Versalis' ABS portfolio. Following the circular economy approach Versalis Revive® ABS L322 Black has been developed for a new era of sustainable ABS: it contains the 70% of secondary raw material.

Versalis Revive® ABS L322 Black offers excellent flowability and good impact resistance together with an excellent thermal stability during processing.

Versalis Revive® ABS L322 Black is available in black shade.

Technical data

Properties	Test conditions	Methods	Units	Values
Melt Flow Rate	220 °C – 10 kg	ISO 1133	g/10'	20
Izod impact strength, notched	23 °C – thickness 4 mm	ISO 180/1A	kJ/m ²	14
Vicat Softening Temperature	50 N - 50°C/h	ISO 306/B50	°C	96

Application

Versalis Revive® ABS L322 Black is suitable for injection molding.

Versalis Revive® ABS L322 Black is not suitable for food contact applications.

Processing

Versalis Revive® ABS L322 Black can be injection-molded to produce shaped articles:

- Pre-drying for 2-4h at 80°C
- Melt temperature 220-250°C
- Mold temperature 40-70°C

General information

This product is available for sampling and testing. For further information concerning storage, packaging and

