



ELVAX™ 4320

Ethylene Vinyl Acetate Copolymer

General Information

Product Description ELVAX™ 4320 is an ethylene-vinyl acetate / acid terpolymer resin for use in industrial applications.

Status

Material Status Commercial: Active

Typical Characteristics

Composition 25% By Weight Vinyl Acetate comonomer content
Also contains 1 wt% Methacrylic Acid
Thermal Stabilizer: BHT antioxidant

Characteristics / Benefits Intermediate molecular weight resin higher in viscosity than ELVAX™4310 and intermediate in performance between ELVAX™4310 and 4355. Can be combined (as can ELVAX™4310) with ELVAX™4355 or 4260 to optimize performance at a desired viscosity level.

Applications ELVAX™ resins can be used in a variety of applications involving molding, compounding, extrusion, adhesives, sealants, and wax blends.

Typical Properties

Physical	Nominal Values	Test Method(s)	
*Density ()	0.947 g/cm ³	ASTM D792	ISO 1183
*Melt Flow Index (190°C/2.16kg)	150 g/10 min	ASTM D1238	ISO 1133
Thermal	Nominal Values	Test Method(s)	
*Melting Point(DSC)	70 °C (158 °F)	ASTM D3418	ISO 3146

Processing Information

***Maximum Processing Temperature** 235 °C (455 °F)

General Processing Information ELVAX™ resins can be processed by conventional thermoplastic processing techniques, including injection molding, structural foam molding, sheet and shape extrusion, blow molding and wire coating. They can also be processed using conventional rubber processing techniques such as Banbury, two-roll milling and compression molding.

ELVAX™ can be used in conventional extrusion equipment designed to process polyethylene resins. However, corrosion-protected barrels, screws, adapters, and dies are recommended, since, at sustained melt temperatures above 455°F (235°C), ethylene vinyl acetate (EVA) resins may thermally degrade and release corrosive by-products.

FDA Status Information

ELVAX™ 4320 resin complies with Food and Drug Administration Regulation 21 CFR 177.1330(a) - - Ionomeric resins, subject to the limitations and requirements therein. This Regulation describes polymers that may be used in contact with food, subject to the finished food-contact article meeting the extractive limitations under

