



CONTINUUM™ DGDA-2492 NT N Bimodal Polyethylene Resin

Overview

CONTINUUM™ DGDA-2492 NT N Bimodal Polyethylene Resin is produced using UNIPOL™ II process technology. This product may be utilized for pipe applications where long-term hydrostatic strength combined with outstanding resistance to slow crack growth, rapid crack propagation, and high melt strength is desired. Suitable applications include water pipes at nuclear power facilities, natural gas distribution pipes, large diameter industrial piping, mining, sewage, and municipal water service lines.

Industrial Standards Compliance:

ASTM D 3350: cell classification

- Natural - PE445574A
- Black - PE445574C CC2 (See NOTES)

Plastics Pipe Institute (PPI): TR-4:

- Black Pipe - CONTINUUM™ DGDA-2492N BK
 - ASTM PE4710 pipe grade - 1600psi HDB and 1000psi HDS @ 73°F, and 1000psi HDB @ 140°F

National Sanitation Foundation (NSF): Standard 14 and 61

- Black PE4710 Pipe - CONTINUUM DGDA-2492

Consult the regulations for complete details.

NOTES: Natural resin extruded under proper conditions with carbon black masterbatch DFNF-0092 (6.5%).

Additive

- Antiblock: No
- Slip: No
- Processing Aid: Yes

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density			ASTM D1505
--1	0.949 g/cm ³	0.949 g/cm ³	
--2	0.959 g/cm ³	0.959 g/cm ³	
Melt Index			ASTM D1238
190°C/2.16 kg	0.060 g/10 min	0.060 g/10 min	
190°C/21.6 kg	5.5 g/10 min	5.5 g/10 min	
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Strength ³ (Yield)	3600 psi	24.8 MPa	ASTM D638
Tensile Elongation ³ (Break)	740 %	740 %	ASTM D638
Flexural Modulus ^{4, 3}	150000 psi	1030 MPa	ASTM D790B
Resistance to Rapid Crack Propagation, Pc			
Full Scale : 32°F (0°C) ⁵	> 665 psi	> 45.9 bar	ISO 13478
S-4 : 32°F (0°C) ⁶	> 174 psi	> 12.0 bar	ISO 13477
Resistance to Rapid Crack Propagation, Tc - S-4 ⁷	< 0 °F	< -18 °C	ISO 13477
Slow Crack Growth PENT ³	10000 hr	10000 hr	ASTM F1473
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact ³ (73°F (23°C))	9.1 ft-lb/in	490 J/m	ASTM D256A
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Brittleness Temperature ³	< -103 °F	< -75.0 °C	ASTM D746A
Thermal Stability	> 428 °F	> 220 °C	ASTM D3350
Extrusion	Nominal Value (English)	Nominal Value (SI)	
Melt Temperature	380 to 440 °F	193 to 227 °C	
Extrusion Notes			

Fabrication Conditions:

- Screw Type: High quality HDPE (preferably barrier for complete melting)
- Melt Temperature Range: 380-440°F (193-225°C)



Notes

These are typical properties only and are not to be construed as specifications. Users should confirm results by their own tests.

¹ Natural resin

² Black compound

³ Compression molded parts prepared according to ASTM D 4703 Procedure C unless otherwise noted in the test method. Properties will vary with changes in molding conditions and aging time.

⁴ Method I (3 point load)

⁵ Calculated value, determined by the equation in ISO 4437 based on S-4 test data. Pipe diameter of 10 inch IPS (25.4 cm) and Standard Diameter Ratio (SDR) 11.

⁶ Pipe diameter of 10 inch IPS (25.4 cm) and Standard Diameter Ratio (SDR) 11.

⁷ @ 12 bar, Pipe diameter of 10 inch IPS (25.4 cm) and Standard Diameter Ratio (SDR) 11.

