
Extrusion Notes

Fabrication Conditions For Cast Film:

- Die gap: 20 mil (0.50mm)
- Melt Temperature: 520 °F (271 °C)
- Air Gap: 3 in. (7.6 cm)
- Haul Off Speed: 600 fpm (183 m/min)

Notes

These are typical properties only and are not to be construed as specifications. Users should confirm results by their own tests.

¹ Base density is estimated using the assumption that every 1000 ppm of antiblock in the finished product raises the density of the polymer by 0.0006 g/cm³. Base density is the estimated density of the polymer if it did not contain any antiblock.

² 250% pre-stretch; On-Pallet testing

