



ATTANE™ 4404G

Ultra Low Density Polyethylene Resin

Overview

- Provides improved cling in one-sided cling applications
- It has improved toughness and optical properties

Complies with:

- Canadian HPFB No Objection (with limitations)
- EU, No 10/2011
- U.S. FDA CFR 176.170(c)
- U.S. FDA FCN 424

Consult the regulations for complete details.

Additive

- Antiblock: No
- Slip: No
- Processing Aid: No

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density	0.904 g/cm ³	0.904 g/cm ³	ASTM D792
Base Density ¹	0.904 g/cm ³	0.904 g/cm ³	Dow Method
Melt Index (190°C/2.16 kg)	4.0 g/10 min	4.0 g/10 min	ASTM D1238
Films	Nominal Value (English)	Nominal Value (SI)	Test Method
Film Puncture Resistance			Dow Method
0.80 mil (20 µm)	228 ft·lb/in ³	18.9 J/cm ³	
2.0 mil (51 µm)	211 ft·lb/in ³	17.5 J/cm ³	
Secant Modulus			ASTM D882
2% Secant, MD : 0.80 mil (20 µm)	8530 psi	58.8 MPa	
2% Secant, MD : 2.0 mil (51 µm)	9070 psi	62.6 MPa	
2% Secant, TD : 0.80 mil (20 µm)	9380 psi	64.7 MPa	
2% Secant, TD : 2.0 mil (51 µm)	9140 psi	63.0 MPa	
Tensile Strength			ASTM D882
MD : Yield, 0.80 mil (20 µm)	1020 psi	7.00 MPa	
MD : Yield, 2.0 mil (51 µm)	980 psi	6.76 MPa	
TD : Yield, 0.80 mil (20 µm)	713 psi	4.92 MPa	
TD : Yield, 2.0 mil (51 µm)	919 psi	6.34 MPa	
MD : Break, 0.80 mil (20 µm)	5350 psi	36.9 MPa	
MD : Break, 2.0 mil (51 µm)	4730 psi	32.6 MPa	
TD : Break, 0.80 mil (20 µm)	4220 psi	29.1 MPa	
TD : Break, 2.0 mil (51 µm)	4700 psi	32.4 MPa	
Tensile Elongation			ASTM D882
MD : Break, 0.80 mil (20 µm)	500 %	500 %	
MD : Break, 2.0 mil (51 µm)	660 %	660 %	
TD : Break, 0.80 mil (20 µm)	710 %	710 %	
TD : Break, 2.0 mil (51 µm)	710 %	710 %	
Dart Drop Impact			ASTM D1709B
0.80 mil (20 µm)	> 850 g	> 850 g	
2.0 mil (51 µm)	> 850 g	> 850 g	
Elmendorf Tear Strength			ASTM D1922
MD : 0.80 mil (20 µm)	330 g	330 g	
MD : 2.0 mil (51 µm)	960 g	960 g	
TD : 0.80 mil (20 µm)	500 g	500 g	
TD : 2.0 mil (51 µm)	1100 g	1100 g	
Oxygen Permeability			ASTM D3985
73°F (23°C), 2.0 mil (51 µm)	1100 cm ³ ·mil/100in ² /atm/24 hr	450 cm ³ ·mm/m ² /atm/24 hr	



Films	Nominal Value (English)	Nominal Value (SI)	Test Method
Water Vapor Transmission Rate			ASTM F1249
2.0 mil (51 μm)	2.2 g·mil/100in ² /a tm/24 hr	0.85 g·mm/m ² /atm /24 hr	
Carbon Dioxide Transmission Rate			Dow Method
73°F (23°C), 2.0 mil (50.8 μm)	5100 cm ³ ·mil/100in ² /atm/24 hr	2000 cm ³ ·mm/m ² /a tm/24 hr	
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Vicat Softening Temperature	160 °F	71.1 °C	ASTM D1525
Melting Temperature (DSC)	255 °F	124 °C	Dow Method
Optical	Nominal Value (English)	Nominal Value (SI)	Test Method
Gloss			ASTM D2457
45°, 0.800 mil (20.3 μm)	92	92	
45°, 2.00 mil (50.8 μm)	90	90	
Clarity			ASTM D1746
0.800 mil (20.3 μm)	99.0	99.0	
2.00 mil (50.8 μm)	99.0	99.0	
Haze			ASTM D1003
0.800 mil (20.3 μm)	0.600 %	0.600 %	
2.00 mil (50.8 μm)	1.80 %	1.80 %	

Extrusion Notes

Fabrication Conditions For Cast Film:

- Die Gap: 25 mil (2 mm)
- Chill Roll Temperature: 70°F (21°C)
- Line Speed: 200 fpm (61 m/min)

