
Extrusion Notes

Fabrication Conditions For Blown Film:

- Screw Size: 2.5 in. (63.5 mm) 30:1 L/D
- Die Gap: 40 mil (1.0 mm)
- Melt Temperature: 425°F (218°C)
- Output: 10 lb/hr/in. of die circumference
- Die Diameter: 6 in.
- Blow-Up Ratio: 2.5:1
- Screw Speed: 89 rpm
- Frost Line Height: 30 in. (762mm)

Notes

These are typical properties only and are not to be construed as specifications. Users should confirm results by their own tests.

¹ Base density is estimated using the assumption that every 1000 ppm of antiblock in the finished product raises the density of the polymer by 0.0006 g/cm³. Base density is the estimated density of the polymer if it did not contain any antiblock.

