
Extrusion Notes

Fabrication Conditions For Blown Film:

- Machine: Monolayer blown film extrusion line
- Monolayer Film (0.9mil)
- Screw Size: 2.5 inch (63.5 mm) 30:1 L/D
- Screw Type: DSBII
- Die Gap: 70 mil
- Output: 10 lbs/hr./in. of die circumference
- Die Diameter: 8 in.
- Blow-up Ratio: 2.5 : 1

Notes

These are typical properties only and are not to be construed as specifications. Users should confirm results by their own tests.

¹ Base density is estimated using the assumption that every 1000 ppm of antiblock in the finished product raises the density of the polymer by 0.0006 g/cm³. Base density is the estimated density of the polymer if it did not contain any antiblock.

