
Extrusion Notes

Fabrication Conditions For Blown Film:

- Die Size: 8 in.
- Screw Type: DSB II
- Die Gap: 70mil (1.8 mm)
- Melt Temperature: 416°F (223°C)
- Output: 12 lb/hr/in. of die circumference
- Die Diameter: 8 in.
- Blow-Up Ratio: 2.5 to 1
- Screw Speed: 44.3 rpm
- Frost Line Height: 45 in.

Notes

These are typical properties only and are not to be construed as specifications. Users should confirm results by their own tests.

¹ Base density is estimated using the assumption that every 1000 ppm of antiblock in the finished product raises the density of the polymer by 0.0006 g/cm³. Base density is the estimated density of the polymer if it did not contain any antiblock.

