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**Extrusion Notes**

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## Fabrication Conditions For Cast Film:

- EGAN/Davis-Standard 5 layer cast line
- Melt Temperature: 520°F (271°C)
- Chill Roll (primary/secondary) Temperature: 70°F (21°C)
- Line Speed: 600 fpm (183m/min)
- Output: 400 lb/hr
- Die Width: 36in. (915 mm)
- Die Gap: 20mil (0.5mm)
- Air Gap: 3in. (7.6mm)

**Notes**

These are typical properties only and are not to be construed as specifications. Users should confirm results by their own tests.

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<sup>1</sup> Base density is estimated using the assumption that every 1000 ppm of antiblock in the finished product raises the density of the polymer by 0.0006 g/cm<sup>3</sup>. Base density is the estimated density of the polymer if it did not contain any antiblock.

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<sup>2</sup> Method B

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<sup>3</sup> Determined by Highlight Industries, Inc.

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