
Extrusion Notes

Fabrication Conditions For Cast Film:

- EGAN/Davis-Standard 5 layer cast line
- Melt Temperature: 529°F (276°C)
- Chill Roll (primary/secondary) Temperature: 70°F (21°C)
- Line Speed: 500 fpm (152m/min)
- Die Width: 24in. (520mm)
- Die Gap: 25mil (0.6mm)

Notes

These are typical properties only and are not to be construed as specifications. Users should confirm results by their own tests.

¹ Base density is estimated using the assumption that every 1000 ppm of antiblock in the finished product raises the density of the polymer by 0.0006 g/cm³. Base density is the estimated density of the polymer if it did not contain any antiblock.

² Method B

