
Extrusion Notes

Fabrication Conditions for 1 mil monolayer blown film at 100%

- Die Diameter: 8 in.
- Screw Type: DSB II
- Die Gap: 70 mil
- Melt Temperature: 443 °F
- Output: 12 lb/hr/in. of die circumference
- Screw Size: 3.5 in.
- Blow-Up Ratio: 2.5 to 1
- Screw Speed: 55 rpm
- Frost Line Height: 37 in.
- 800 ppm of polymer processing aid was added during film fabrication

Notes

These are typical properties only and are not to be construed as specifications. Users should confirm results by their own tests.

