

Optical	Nominal Value (English)	Nominal Value (SI)	Test Method
Haze (2.00 mil (50.8 μm))	3.4 %	3.4 %	ASTM D1003

Extrusion	Nominal Value (English)	Nominal Value (SI)
Melt Temperature	430 to 450 °F	221 to 232 °C

Extrusion Notes

Fabrication Conditions For Blown Film:

- Screw Type: Modified LDPE or moderate-work barrier
- Die Gap: 70 mil (1.8 mm)
- Melt Temperature: 430-450°F (221-232°C)
- Blow-Up Ratio: 2.5:1

Notes

These are typical properties only and are not to be construed as specifications. Users should confirm results by their own tests.

¹ Temperature at which 2 lb/in. (8.8 N/25.4 mm) heat seal strength is achieved.

Heat Seal Strengths, Topwave HT Tester 0.5 S dwell, 40 psi bar pressure. Pulled on Instron at 10 in./min (250 mm/sec).

² ASTM Method under development. BYK-Gardner-Hazeguard Plus utilized.

