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ColorFast® NYA1000

Product Description Nylon/ABS alloy with high ductility and excellent chemical resistance

Material Status Commercial: Active

Availability Africa & Middle East, Asia Pacific, Europe, Latin America, North America

Features Excellent Colorability

Uses Consumer Applications, Household Goods, Industrial Applications

Forms Pellets

Processing Method Injection Molding

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.07	g/cm³	ASTM D792
Melt Mass-Flow Rate (MFR) (260°C/3.8 kg)	6.0	g/10 min	ASTM D1238
Molding Shrinkage - Flow (3.18 mm)	0.80 to 1.0	%	ASTM D955
Water Absorption (24 hr)	1.1	%	ASTM D570

Mechanical	Nominal Value	Unit	Test Method
Tensile Strength [2] (Yield)	41.4	MPa	ASTM D638
Tensile Elongation [2] (Break)	280	%	ASTM D638
Flexural Modulus [2]	1170	MPa	ASTM D790
Flexural Strength [2]	57.2	MPa	ASTM D790

Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C)	690	J/m	ASTM D256

Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	90		ASTM D785

Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
1.8 MPa, Unannealed, 6.35 mm	70.0	°C	

Injection	Nominal Value	Unit
Drying Temperature	85	°C
Drying Time	3.0 to 4.0	hr
Drying Time, Maximum	8.0	hr
Suggested Shot Size	40 to 60	%
Rear Temperature	204 to 238	°C

Injection	Nominal Value	Unit
Middle Temperature	210 to 232	°C
Front Temperature	221 to 254	°C
Nozzle Temperature	216 to 249	°C
Processing (Melt) Temp	221 to 254	°C
Mold Temperature	10 to 71	°C
Back Pressure	0.345 to 0.689	MPa
Screw Speed	40 to 70	rpm
Vent Depth	0.025 to 0.076	mm

Notes

[1] Typical properties: these are not to be construed as specifications.

[2] 51 mm/min