



## InStruc® PA66PA6IGF60HS

**PRODUCT DESCRIPTION** 60% GLASS FIBER REINFORCED, HEAT STABILIZED NYLON 6/6 + NYLON 6I/6T

**MATERIAL STATUS** Commercial: Active

**AVAILABILITY** Africa & Middle East, Asia Pacific, Europe, Latin America, North America

**FILLER / REINFORCEMENT** Glass Fiber, 60% Filler by Weight

**ADDITIVE** Heat Stabilizer

**FEATURES** Filled, Good Dimensional Stability, Heat Stabilized, High Stiffness, High Strength

**USES** Closures, Consumer Applications, Electrical/Electronic Applications, Engineering Parts, Household Goods, Industrial Applications, Industrial Parts, Office Automation Equipment, Outdoor Applications, Window & Door Components

**FORMS** Pellets

**PROCESSING METHOD** Injection Molding

PHYSICAL	NOMINAL VALUE	UNIT	TEST METHOD
Density / Specific Gravity	1.70	g/cm <sup>3</sup>	ASTM D792
Molding Shrinkage - Flow	0.20 to 0.30	%	ASTM D955
Water Absorption (24 hr)	0.40	%	ASTM D570
MECHANICAL	NOMINAL VALUE	UNIT	TEST METHOD
Tensile Modulus	20300	MPa	ASTM D638
Tensile Strength	228	MPa	ASTM D638
Tensile Elongation (Yield)	2.0	%	ASTM D638
Flexural Modulus	20700	MPa	ASTM D790
Flexural Strength	386	MPa	ASTM D790
IMPACT	NOMINAL VALUE	UNIT	TEST METHOD
Notched Izod Impact (3.18 mm)	140	J/m	ASTM D256
THERMAL	NOMINAL VALUE	UNIT	TEST METHOD
Deflection Temperature Under Load 1.8 MPa, Unannealed	249	°C	ASTM D648
ELECTRICAL	NOMINAL VALUE	UNIT	TEST METHOD
Surface Resistivity	1.0E+17	ohms	ASTM D257



<b>INJECTION</b>	<b>NOMINAL VALUE</b>	<b>UNIT</b>
Drying Temperature	79	°C
Drying Time	4.0	hr
Processing (Melt) Temp	271 to 299	°C
Mold Temperature	82 to 121	°C
Back Pressure	0.345 to 0.689	MPa
Screw Speed	40 to 70	rpm

**NOTES**

<sup>1</sup> Typical properties: these are not to be construed as specifications.

