

HiFill® PA6 0232 B

Techmer Polymer Modifiers - *Polyamide 6*

General Information

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Material Status	• Commercial: Active
Availability	• North America
Filler / Reinforcement	• Barium Sulfate
Features	• High Specific Gravity
Appearance	• Colors Available
Forms	• Pellets
Processing Method	• Injection Molding

Properties ¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	2.32		ASTM D792
Molding Shrinkage - Flow (0.125 in)	3.0E-3	in/in	ASTM D955
Water Absorption (24 hr)	0.10	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	6600	psi	ASTM D638
Tensile Elongation (Break)	1.0	%	ASTM D638
Flexural Modulus	920000	psi	ASTM D790
Flexural Strength	7100	psi	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (73°F, 0.125 in)	0.90	ft·lb/in	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (66 psi, Unannealed)	345	°F	ASTM D648
Deflection Temperature Under Load (264 psi, Unannealed)	333	°F	ASTM D648
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+13 to 1.0E+14	ohms·cm	ASTM D257

