

HiFill® PA6 0254 C

 Techmer Polymer Modifiers - *Polyamide 6*
General Information
General

Material Status	<ul style="list-style-type: none"> Commercial: Active
Availability	<ul style="list-style-type: none"> North America
Filler / Reinforcement	<ul style="list-style-type: none"> Barium Sulfate, 75% Filler by Weight
Features	<ul style="list-style-type: none"> High Specific Gravity
Appearance	<ul style="list-style-type: none"> Colors Available
Forms	<ul style="list-style-type: none"> Pellets
Processing Method	<ul style="list-style-type: none"> Injection Molding

Properties ¹

	Nominal Value	Unit	Test Method
Physical			
Density / Specific Gravity	2.54		ASTM D792
Molding Shrinkage - Flow (0.125 in)	1.0E-3	in/in	ASTM D955
Water Absorption (24 hr)	0.10	%	ASTM D570
Mechanical			
Tensile Strength (Yield)	6500	psi	ASTM D638
Tensile Elongation (Break)	1.0	%	ASTM D638
Flexural Modulus	1.00E+6	psi	ASTM D790
Flexural Strength	7000	psi	ASTM D790
Impact			
Notched Izod Impact (73°F, 0.125 in)	0.90	ft·lb/in	ASTM D256
Thermal			
Deflection Temperature Under Load (66 psi, Unannealed)	345	°F	ASTM D648
Deflection Temperature Under Load (264 psi, Unannealed)	333	°F	ASTM D648
Electrical			
Volume Resistivity	1.0E+13 to 1.0E+14	ohms·cm	ASTM D257

