

HiFill® PA6 X BN071 EL MB

Techmer Polymer Modifiers - *Polyamide 6*

General Information

General		
Material Status	• Commercial: Active	
Availability	• North America	
Additive	• Lubricant	• Nucleating Agent
Features	• Fast Molding Cycle • Good Processability	• Lubricated • Nucleated
Appearance	• Colors Available	
Forms	• Pellets	
Processing Method	• Injection Molding	

Properties ¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.13		ASTM D792
Molding Shrinkage - Flow	0.014	in/in	ASTM D955
Water Absorption (24 hr)	2.8	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	13100	psi	ASTM D638
Tensile Elongation (Break)	70	%	ASTM D638
Flexural Modulus	410000	psi	ASTM D790
Flexural Strength	16700	psi	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (0.125 in)	0.85	ft·lb/in	ASTM D256
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	119		ASTM D785
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (66 psi, Unannealed)	352	°F	ASTM D648
Deflection Temperature Under Load (264 psi, Unannealed)	170	°F	ASTM D648
CLTE - Flow	4.6E-5	in/in/°F	ASTM D696
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+13	ohms·cm	ASTM D257
Dielectric Strength (Method A (Short-Time))	460	V/mil	ASTM D149
Flammability	Nominal Value	Unit	Test Method
Flame Rating (0.06 in)	V-2		UL 94
Additional Information	Nominal Value	Unit	Test Method
TPCI #	1033102		

Notes

¹ Typical properties: these are not to be construed as specifications.

